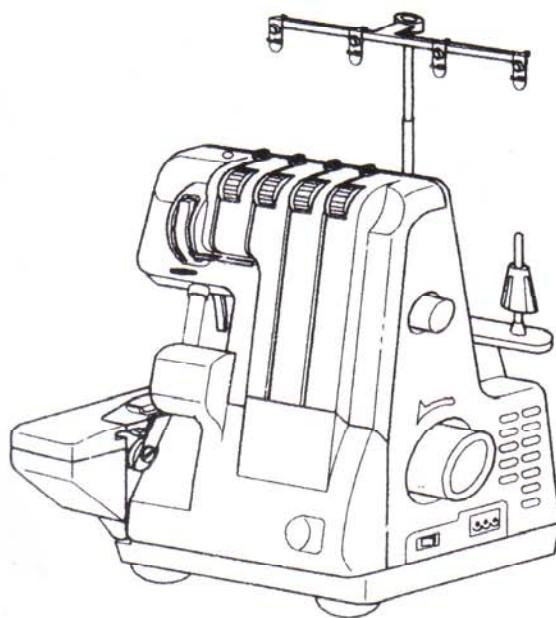


Another quality product from

EURO-PRO

INSTRUCTION MANUAL



Model 534DX

EURO-PRO CORPORATION,

Champlain.New-York.

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical overlock machine, basic safety precautions should always be followed including the following.

Read all instruction before using this Overlock Sewing Machine.

This overlock machine is designed for household use.

DANGER – To reduce the risk of electric shock.

1. An appliance should never be left unattended when plugged in. Always unplug this appliance from the electric outlet immediately after using and before cleaning.
2. Always unplug before relamping. Replace bulb with same type rated 15 Watts.

WARNING – To reduce the risk of burns, fire, electric shock, or injury to persons.

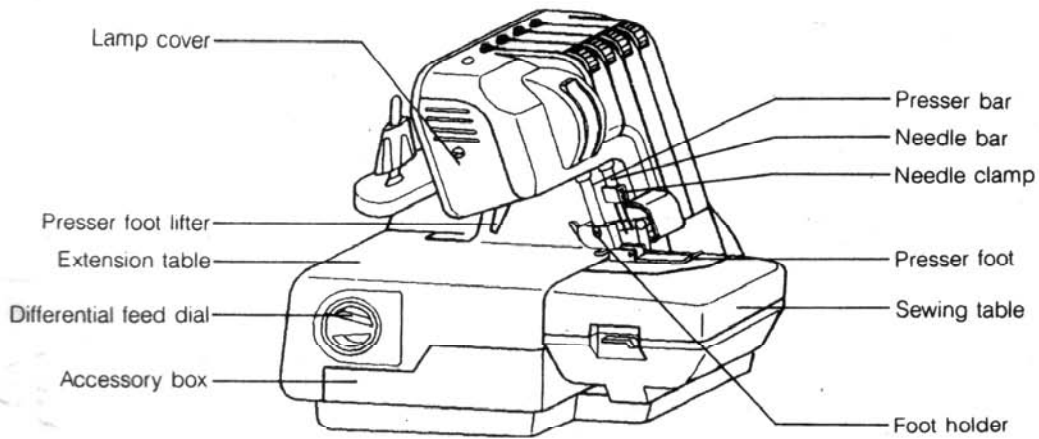
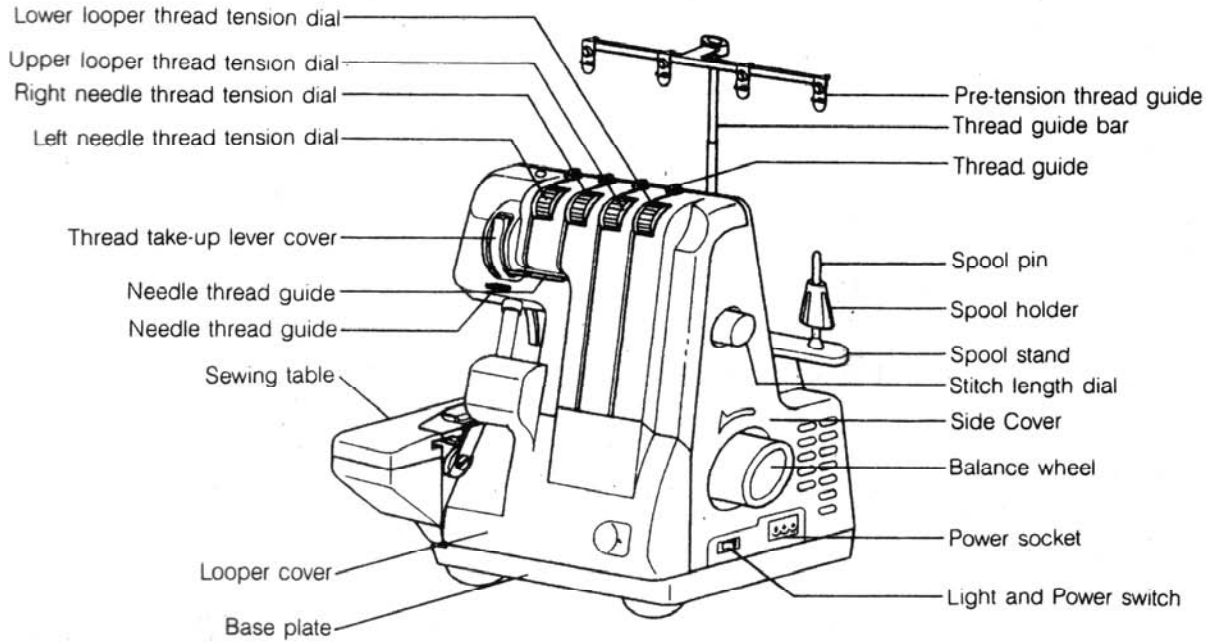
1. Do not allow to be used as a toy. Close attention is necessary when this appliance is used by or near children.
2. Use this appliance only for its intended use as described in this manual. Use only attachments recommended by the manufacturer as contained in this instruction book.
3. Never operate this appliance if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the appliance to the nearest authorized dealer or service center for examination, repair, electrical or mechanical adjustment.
4. Never operate the appliance with any air openings blocked. Keep ventilation openings of the sewing machine and foot controller free from the accumulation of lint, dust and loose cloth.
5. Never drop or insert any object into any opening.
6. Do not use outdoors.
7. Do not operate where aerosol (spray) products are being used or where oxygen is being administered.
8. To disconnect, turn all controls to the off position, then remove plug from outlet.
9. Do not unplug by pulling on cord. To unplug, grasp the plug, not the cord.
10. Keep fingers away from all moving parts. Special care is required around the sewing machine needle.
11. Always use the proper needle plate. The wrong plate can cause the needle to break.
12. Do not use bent needles.
13. Do not pull or push fabric while stitching. It may deflect the needle causing it to break.
14. Switch the sewing machine off when making any adjustments in the needle area, such as threading needle, changing needle, or changing presser foot, and the like.
15. Always unplug sewing machine from the electrical outlet when removing covers, lubricating, or when making any other user servicing adjustments mentioned in the instruction book.

“SAVE THESE INSTRUCTIONS”

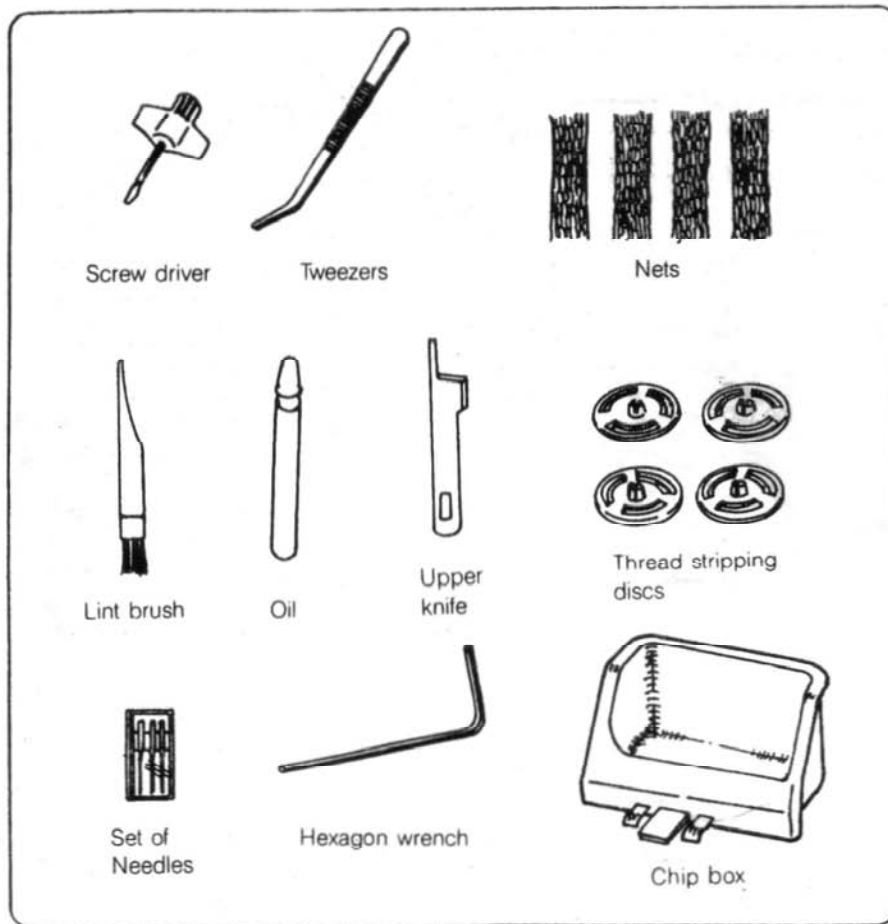
TABLE OF CONTENTS

Parts Name	1
Standard Accessories.....	2
Opening and Closing the Looper Cover.....	3
Opening and Closing the Sewing Table.....	3
Opening and Closing the Accessory Box.....	3
Using the Chip Box	3
Stretch Up the Thread Guide Bar.....	4
Attaching the Thread Stripping Disc and Net.....	4
Connecting the Machine to the Power Supply.....	4
Power/Light Switch.....	5
Using the Foot Controller to Control the Sewing Speed	5
Turning the Balance Wheel.....	5
Raising or Lowering the Presser Foot.....	6
Changing (Removing) the Presser Foot	6
Using the Needle Plate	6
Threading the Machine.....	7-10
- Threading the Upper Looper.....	7
- Threading the Lower Looper.....	8
- Threading the Needle on the Right.....	9
- Threading the Needle on the Left.....	10
Securing Ends.....	11
Adjustment of Differential Feed (DF type only).....	12
Using the Lower Looper Automatic Threader.....	12
(For certain type only)	
Thread Tension.....	13
Rolled Hemming, Picot Edging and Narrow Hemming.....	14
Thread Tension Adjustment (2-Needle 4-Thread)	15
Overlock Sewing (1-Needle 3-Thread).....	16
Adjustment of Stitch Length.....	17
Adjustment of Cutting Width.....	17
Replacing the Light Bulb.....	17
How to Change the Needle.....	18
How to Change the Upper Knife.....	18
Cleaning and Oiling.....	19
Trouble Shooting.....	20
Optional Feet	21

Parts Name

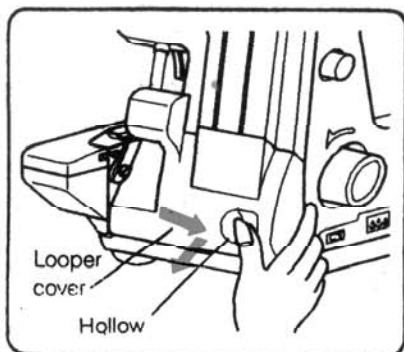


Standard Accessories



Specifications

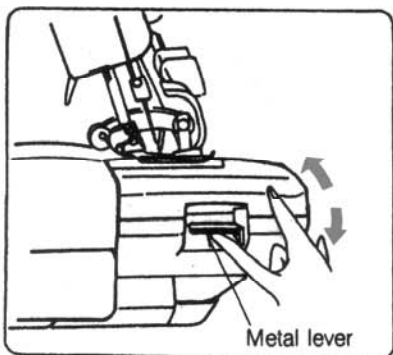
Max. speed	Up to 1300 s.p.m.
Max. stitch length	1-4mm
Stitch width	5-7mm
Presser foot height	Max. 6mm
Differential feed (DF type only)	0.8-2.0
Needle	HAx1 No. 11 or 14
Dimensions	292Wx295Dx290H mm
Net weight	7.5 KGS



Opening and Closing the Looper Cover

To open:
Hold the hollow to the right as far as it will go, then pull looper cover toward you.

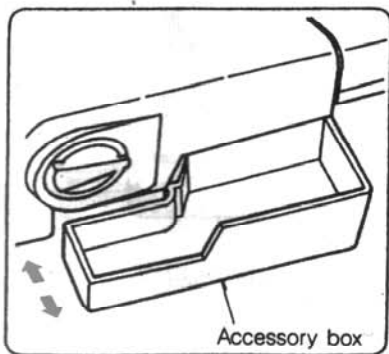
To close:
Lift looper cover and push against the machine. The looper cover snaps into the position automatically.



Opening and Closing the Sewing Table

To open:
Lift the metal lever, then hold the sewing table going down.

To close:
Lift sewing table and push it back to the position.

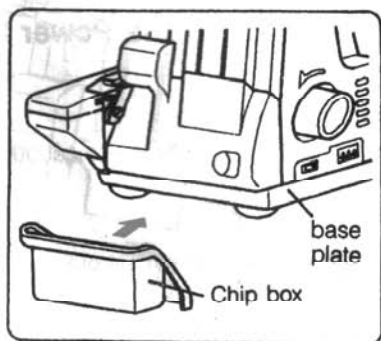


Opening and Closing the Accessory Box

To open:
Draw out the box, it can store all standard accessories.

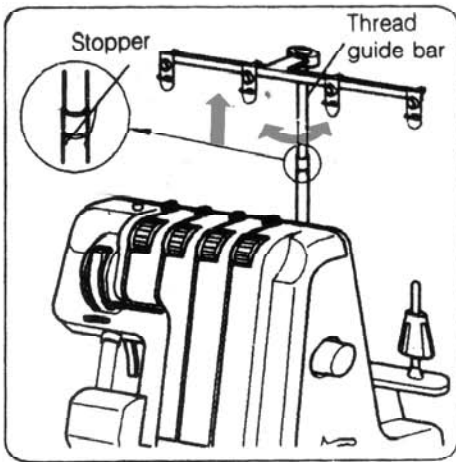
To close:
Push it back to the position.

* For optional accessories, it can only be stored in the attached accessories bag.



Using the Chip Box

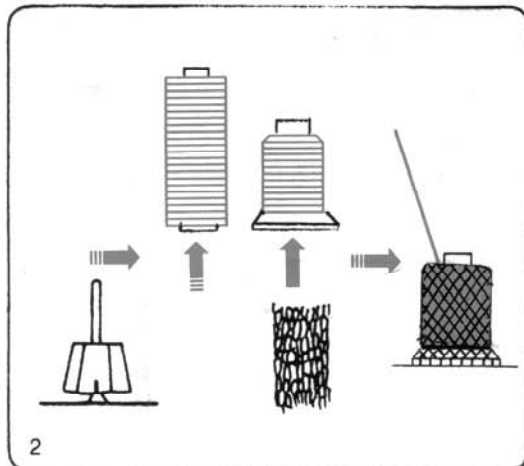
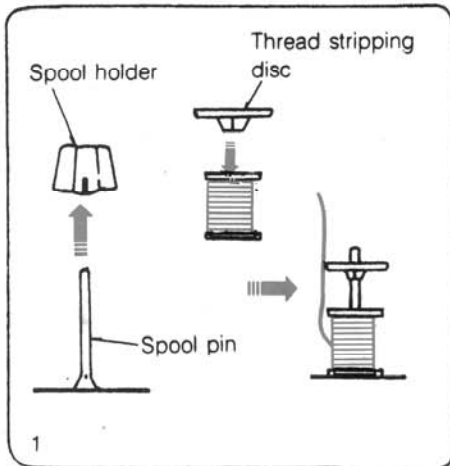
Fabric waste will be collected as you sew. Push the chip box under the base plate and slightly to the left towards the sewing table.



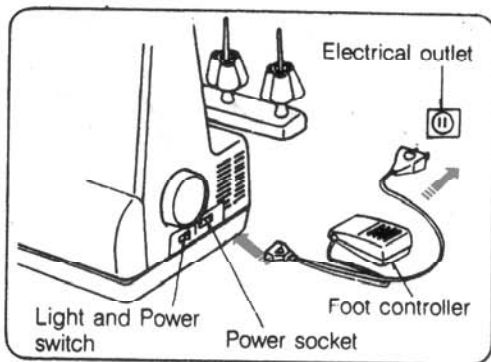
Stretch up the Thread Guide Bar

1. Pull the thread guide bar up to the top.
2. Turn the thread guide bar to make it comes right above the spool pins and locked into the stopper.

Attaching the Thread Stripping Disc and Net



1. When you use a small thread spool, pull out the spool holder from the spool pin. Then place the spool with its slit side up, and put the thread stripping disc on top.
2. If the thread would slip down from the spool during threading and/or sewing, put a net on the spool as illustrated for preventing jamming. The nets are supplied with the machine.

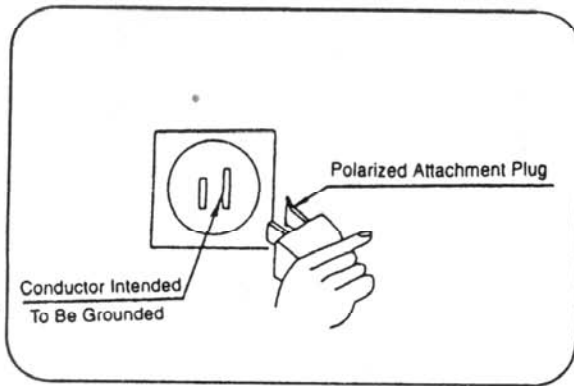


Connecting the Machine to the Power Supply

1. Turn off the light and power switch.
2. Connect two plugs to power socket and electrical outlet.
3. Turn on the light and power switch.

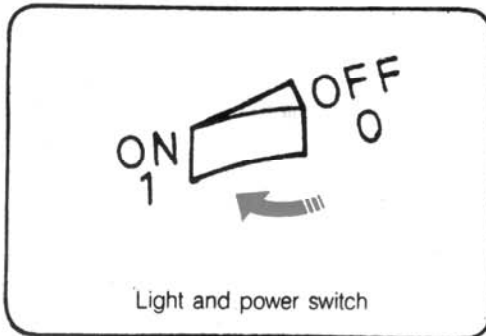
-Caution-

- Always disconnect the plug from electrical outlet
- when machine is not in use.
- when attaching or removing parts.
- when threading or cleaning the machine



Use only Foot controller
 M. 4C-315B or 4C-316B
 (for USA & CANADA only)

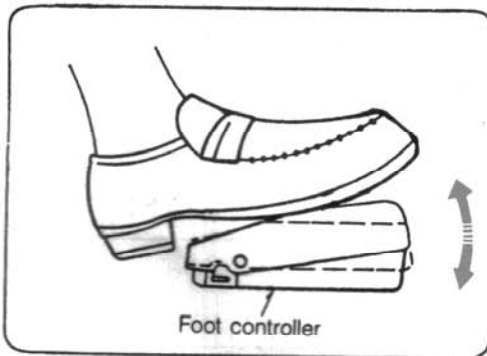
Connect the controller source plug .
 electrical outlet shown as left figure.
 This appliance has a polarized plug
 (one blade wider than the other). To
 reduce the risk of electric shock, this
 plug is intended to fit in a polarized
 outlet only one way. If the plug does
 not fit fully in the outlet, reverse the
 plug. If it still does not fit, contact a
 qualified electrician to install the
 proper outlet. Do not modify the plug
 in any way.



Power/Light Switch

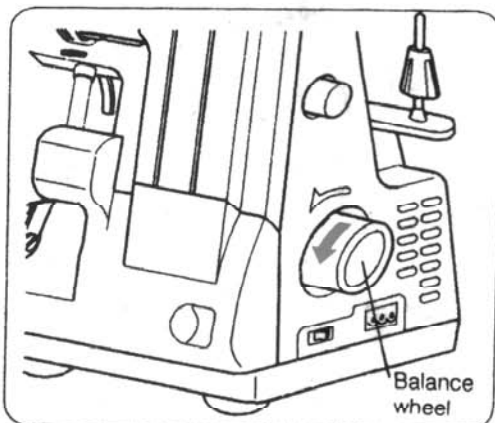
The power switch is conveniently placed on the balance wheel
 side of the machine.

"1" ON
 "0" OFF



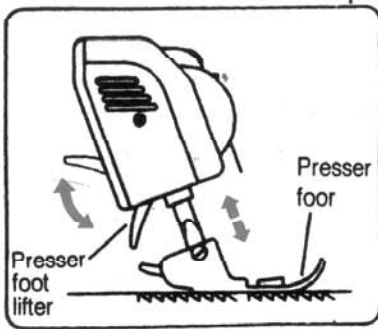
Using the Foot Controller to Control the Sewing Speed

1. Tread your foot on the controller.
2. Press and release the controller to practice the sewing speed.
3. The harder you press on the controller, the faster the machine runs.



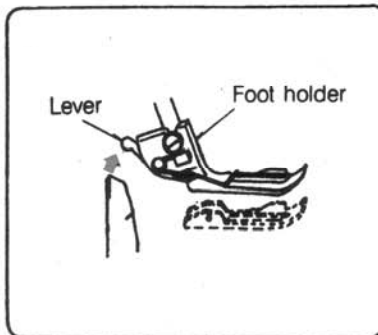
Turning the Balance Wheel

Always turn the balance wheel toward you.



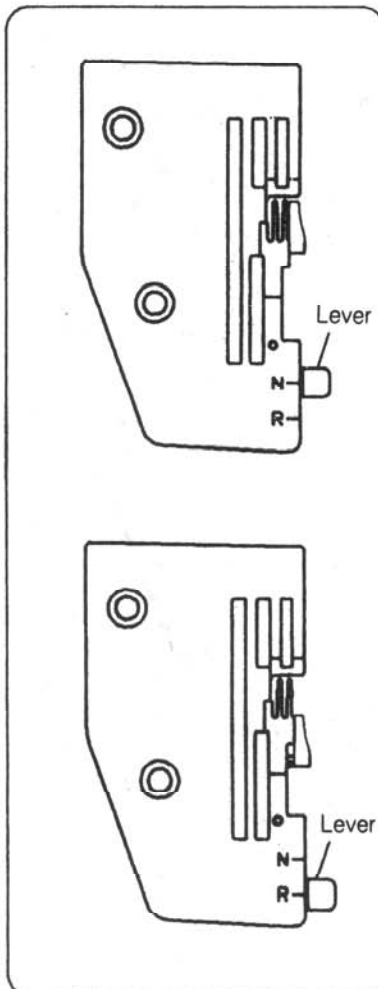
Raising or Lowering the Presser Foot

1. Apply the presser foot lifter to raise or lower the presser foot.
2. Always keep the presser foot down when sewing.



Changing (Removing) the Presser Foot

1. Raise the presser foot lifter.
2. Turn the balance wheel to raise the needle.
3. Press the lever to drop off the presser foot.
4. Raise the Presser foot lifter again to remove the presser foot.
5. Raise the presser foot lifter, higher, and apply the desired presser foot under the foot holder and make the pin on the foot lie under the groove of the foot holder.
6. Lower the foot holder and push the lever to lock the foot in place.
7. Raise the presser foot lifter and see the presser foot is in place.

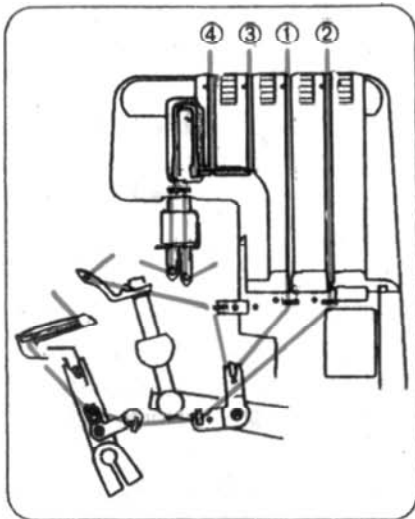


Using the Needle Plate

Switch the lever to select the regular or rolled hem and narrow hem sewing.

"N" - For regular sewing

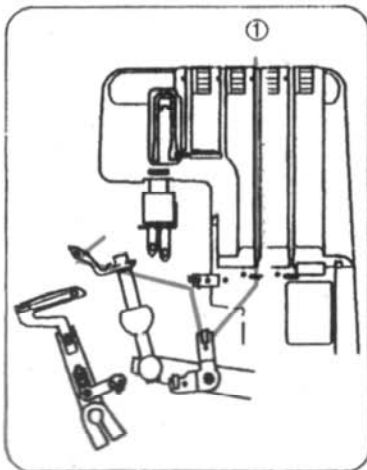
"R" - For rolled and narrow hem sewing



Threading the Machine

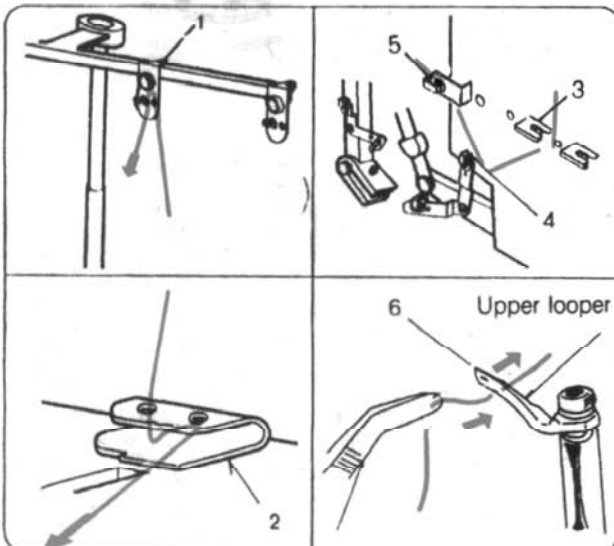
-NOTED-

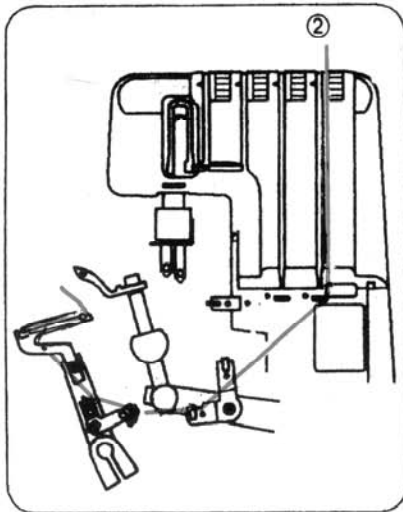
1. Always thread the upper looper first, then lower looper, needle on the right and needle on the left. A threading chart is placed on the machine body inside the looper cover.
2. Incorrect threading will cause of skipped stitch, broken thread or uneven thread tension. Before to sew, make sure that your machine is threaded properly.



Threading the upper looper (green)

- Open the looper cover.
- Place the spool on the spool holder second from the right.
- Draw the thread through the pre-tension thread guide (1) from right to left.
- Thread from left to right around the Thread guide (2)
- Thread guides (3, 4, 5)
- Turn the balance wheel toward you until the upper looper comes outside of the needle plate, and apply the tweezers to pass thread through looper eye (6)



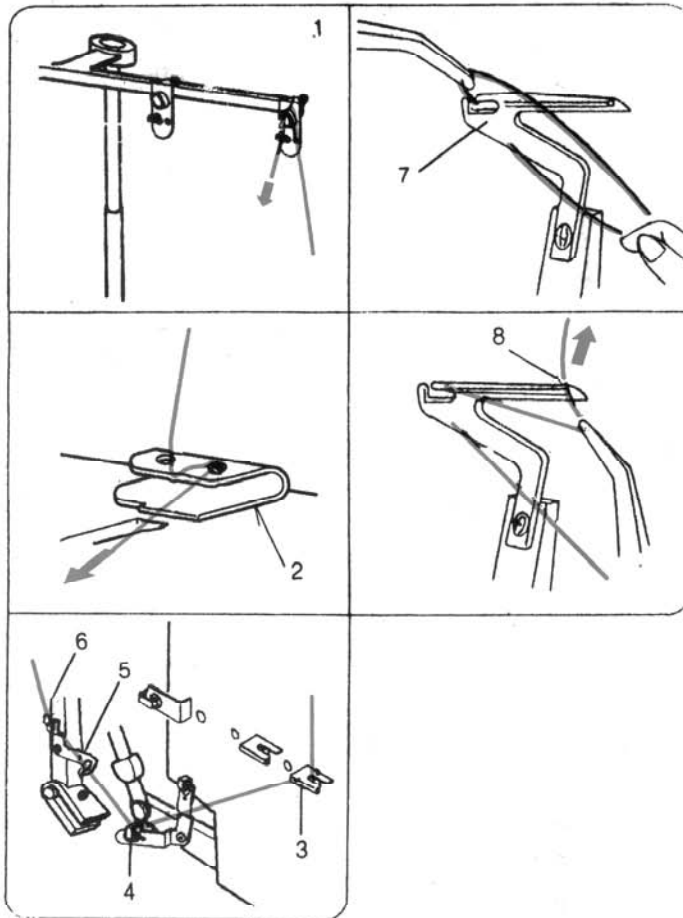


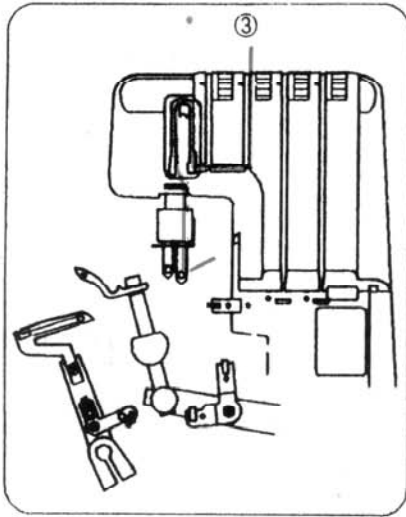
Threading the lower looper (red)

- Open the looper cover and sewing table
- Place the spool on right spool holder.
- Draw the thread through the pre-tension thread guide (1) from right to left.
- Thread from left to right around the thread guide (2).
- Thread guides (3, 4, 5, 6)

*If machine attached with the Lower looper automatic threader, then please refer to page 12 for threading the lower looper with the lower looper automatic threader.

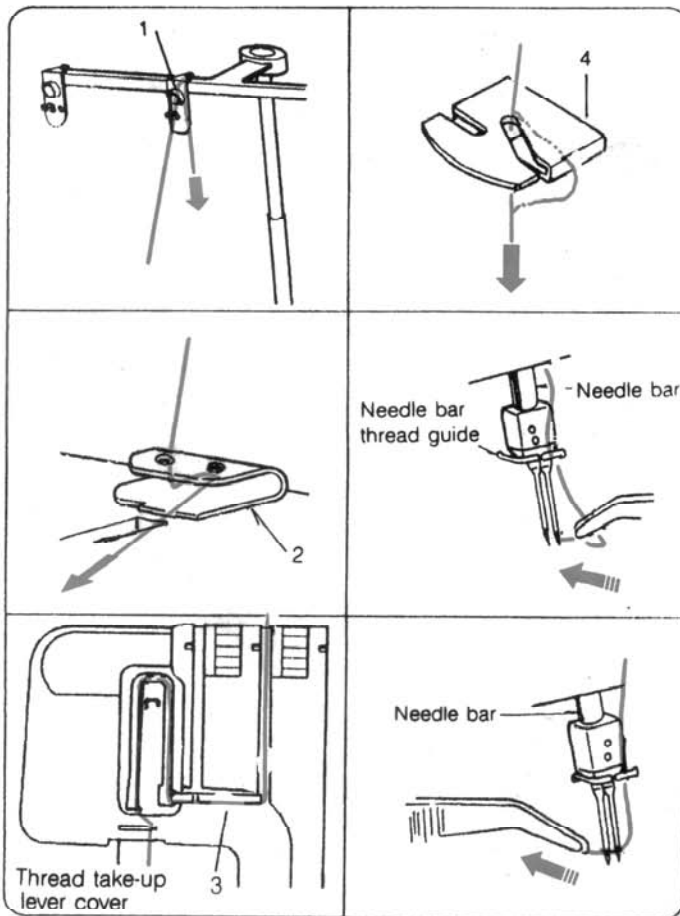
- Turn the balance wheel toward you until the lower looper comes to the most left, and apply the tweezers to pull the thread to pass the slot. (7).
- Turn the balance wheel until the lower looper comes to the most right position. Use the tweezers to pass the thread through looper eye (8).

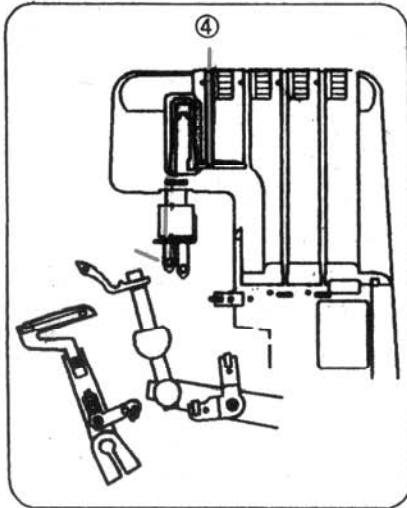




Threading the right needle(blue)

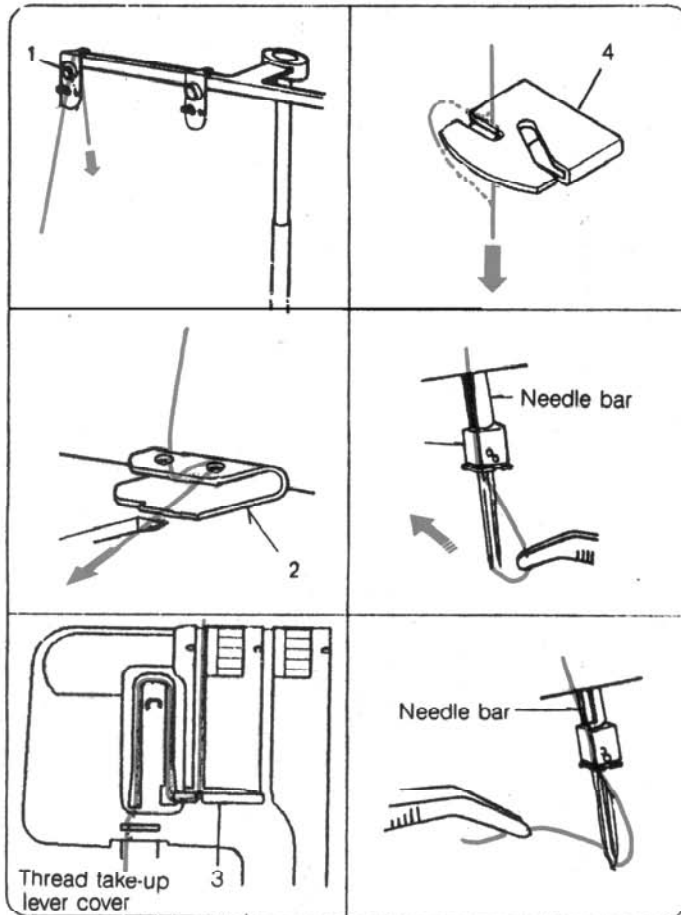
- Place the spool on the spool holder second from the left.
- Draw the thread through the pre-tension thread guide (1) from left to right.
- Thread guide (1) from left to right.
- Thread from left to right around the thread guide (2).
- Thread guide (3)
- Thread behind of the thread take-up lever cover.
- Thread guide (4)
- Turn the balance wheel toward you to bring needle bar at its highest position, then pass the thread through needle bar thread guide from left to right.
- Pass the thread through the needle eye on the right needle.





Threading the left needle(orange)

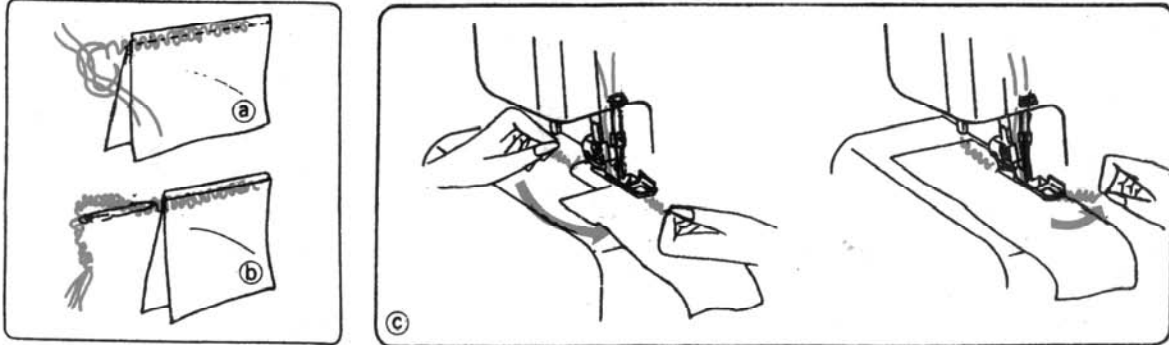
- Place the spool on left spool holder.
- Draw the thread through the pre-tension thread guide (1) from left to right.
- Thread from left to right around the thread guide (2).
- Thread guide (3)
- Thread behind of the thread take-up lever cover.
- Thread guide (4)
- Turn the balance wheel toward you to bring needle bar at its highest position, then pass the thread through needle bar thread guide from left to right.
- Pass the thread through the needle eye on the left needle.



Securing Ends

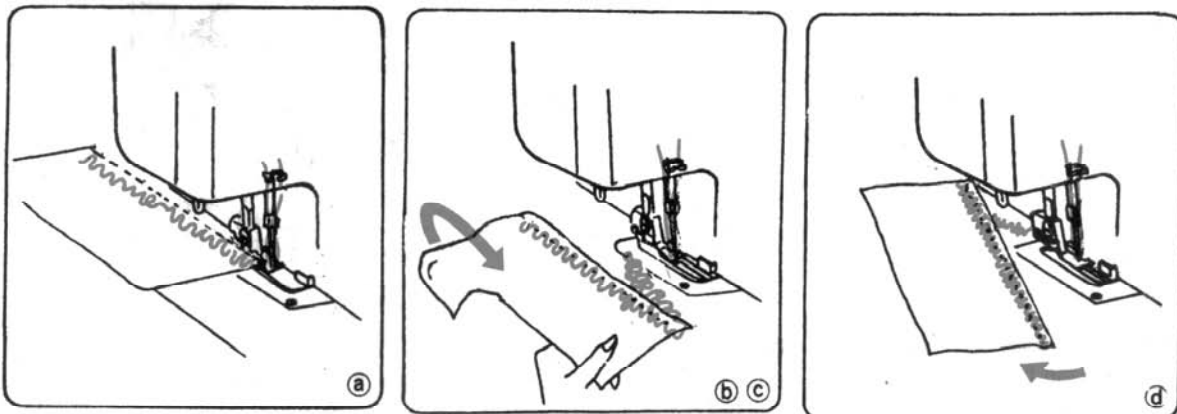
To avoid unravelling, it is necessary to leave a thread chain about 5 cm (2") long at the beginning and end of seam. To secure the beginning and end of a seam choose one of the following methods.

At the beginning



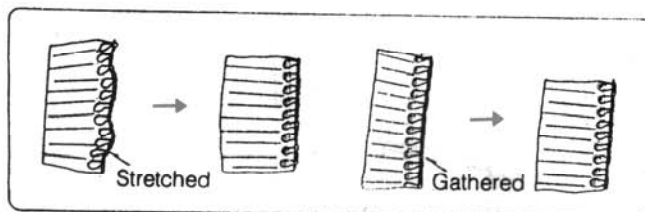
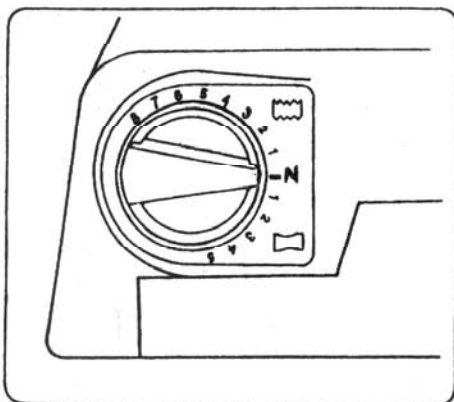
- (a) Separate the end of threads and knot.
- (b) Thread the chain through a large eyed needle, and weave that chain through the overlock stitches on the fabric.
- (c) Backstitching
 - ① Before putting your fabric in the machines, sew a thread chain about 5 cm (2") long behind the needle.
 - ② Put your fabric in the machine. Then serge a few stitches and stop.
 - ③ Raise the presser foot and bring the thread chain to the left around and under the presser foot.
 - ④ Place the thread chain between the presser foot and upper knife, holding it in position as you lower the presser foot to sew.
 - ⑤ After sewing about 2.5 cm (1"), move the chain to the right and under the upper knife, cutting the chain as you sew.

At the end



- (a) Serge one stitch off the end of seam.
- (b) Raise the needle and presser foot, and gently pull the threads off the prong.
- (c) Turn the fabric over so the under side is up.
- (d) Serge about 2.5 cm (1") over stitching and angle off the fabric.

Adjustment of Differential Feed (DF type only)



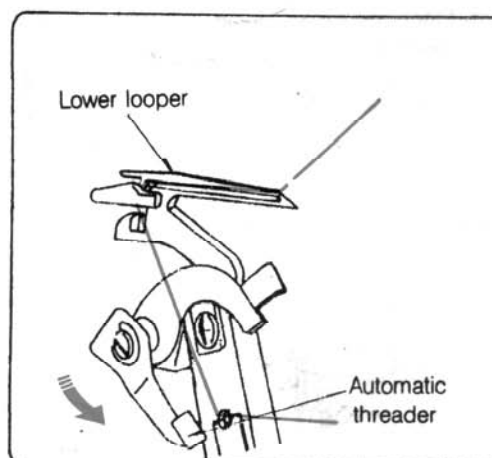
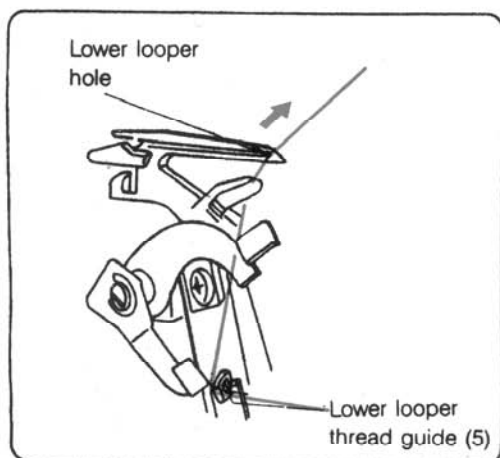
How to adjust

If the sewn fabric is stretched, turn the dial between the "☄" section.

If the sewn fabric is gathered, turn the dial between the "☐" section.

- * When sewing without differential feed, the adjustment dial should be set on the "N" position.
- * To gather into ruffles: Set your machine up for a balanced 4 thread overlock stitch with your length on 4. Set your differential feed dial to 8 to gather.
- * To make lettuce edge: Set your machine for a rolled hemming and the differential feed set on 5 to stretch.

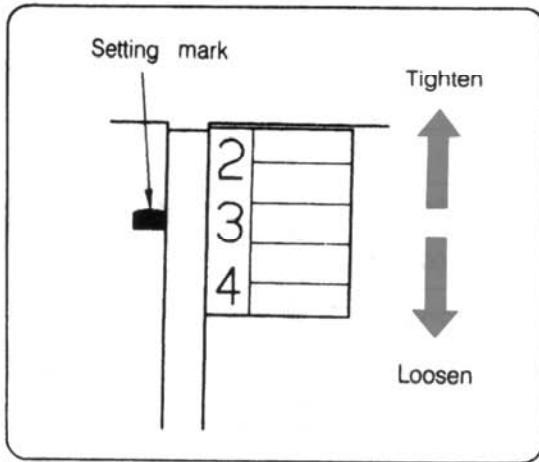
How to use the Lower Loper Automatic Threader (For certain type only)



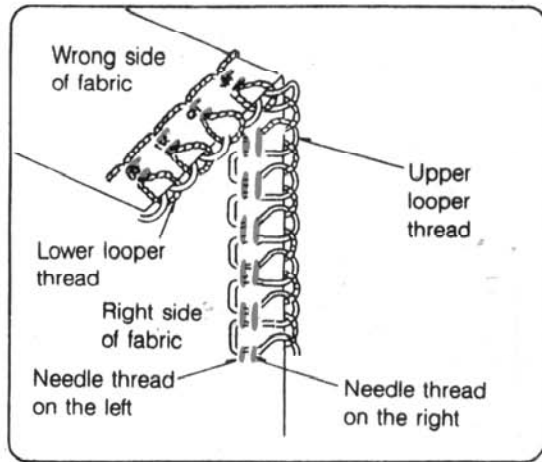
1. After passing the hole on lower looper thread guide (5).
2. Turn the balance wheel toward you until the lower looper extending out 5-10mm from the needle plate edge.
3. Move needle plate lever into "R" position.
4. Pull the thread with tweezers to pass through the lower looper hole.
5. Draw the thread with your left hand tightly.
6. Use your finger to push the automatic threader up to the topmost, and then thread goes through the lower looper automatically.

Thread Tension

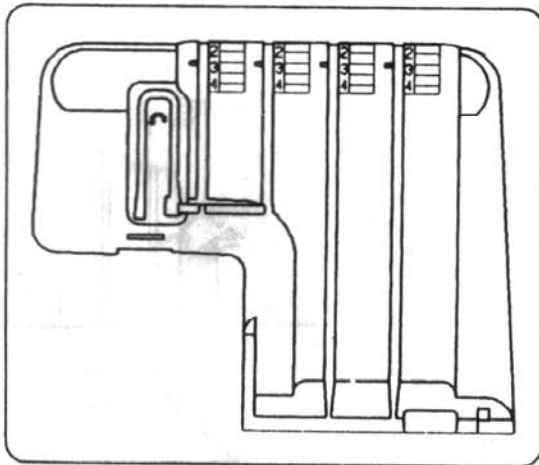
Thread Tension Dial



Correct Tension



Thread Tension



Adjusting the thread tension may be required depending on the type of fabric and thread being used.

Rolled Hemming, Picot Edging and Narrow Hemming

-Fabric, needle and threads-

The setting of tension dials may vary depending on the type and thickness of fabric and thread being sewn.

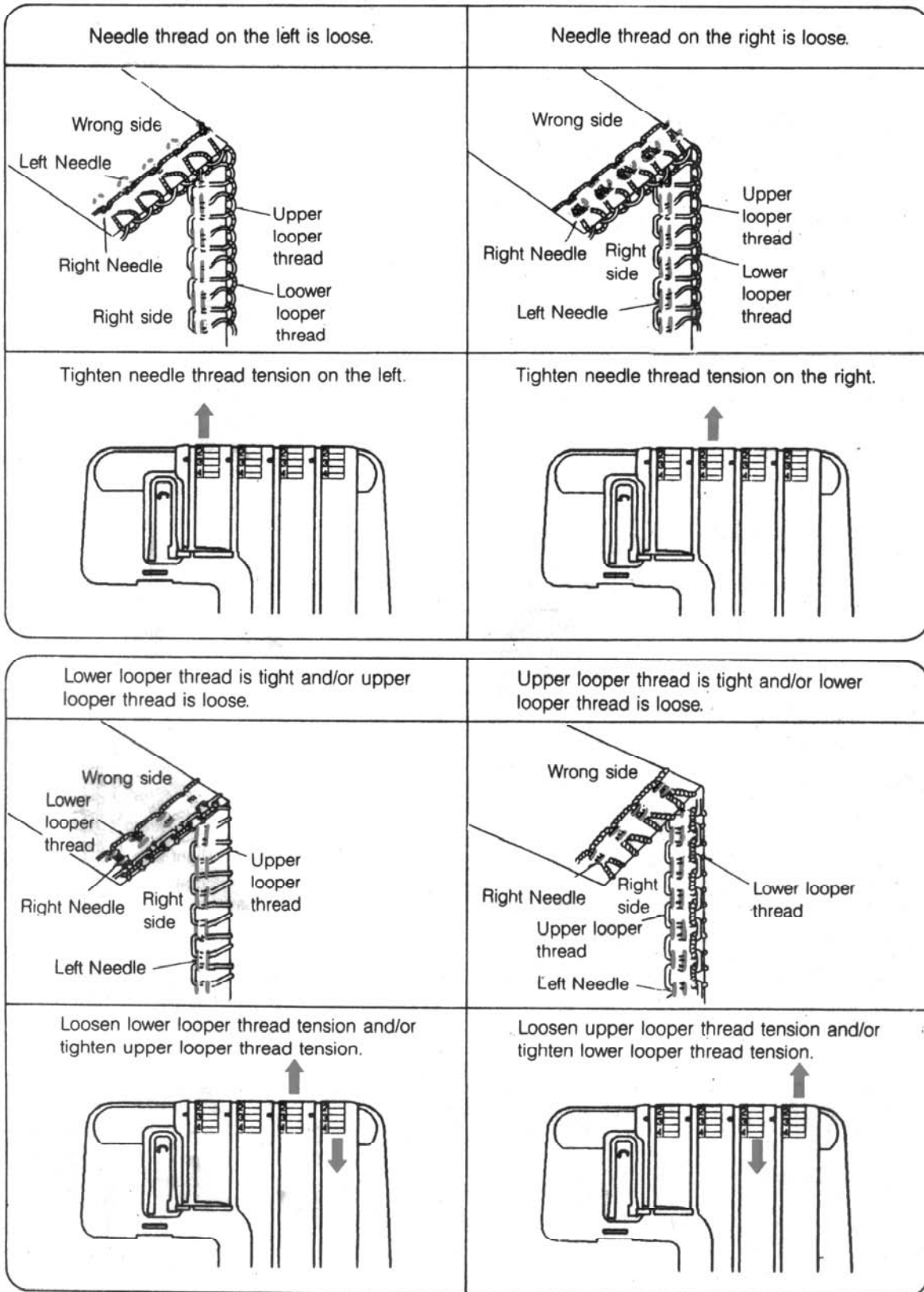
Fabric	Lightweight fabric such as organdy, crepe de chine, lawn and georgette		
Needle Plate lever	"R"		
Differential Feed	"N"		
Needle	HA-1 SP No. 11, remove the left needle.		
Needle thread	Long fiber polyester thread No. 80-100		
Upper and lower looper threads	Rolled Hemming	Picot Edging	Narrow Hemming
	Woolly nylon, Woolly polyester	Synthetic: 60-100 Silk: 50-100	Woolly nylon, woolly polyester

-Thread tension dials and Correct tension-

Rolled Hemming	Picot Edging	Narrow Hemming
Stitch length : 1.5 - 2	Stitch length : 3 - 4	Stitch length : 1.5 - 2

Thread Tension Adjustment (2-Needle 4-Thread)

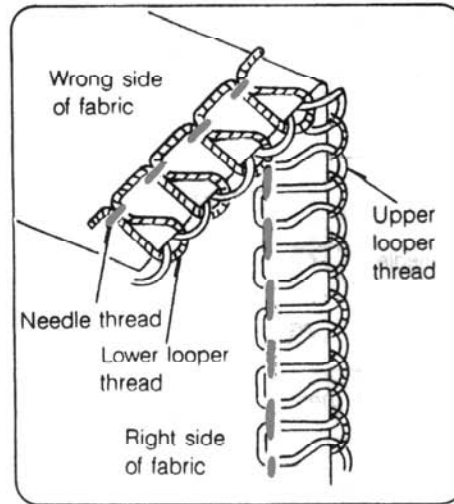
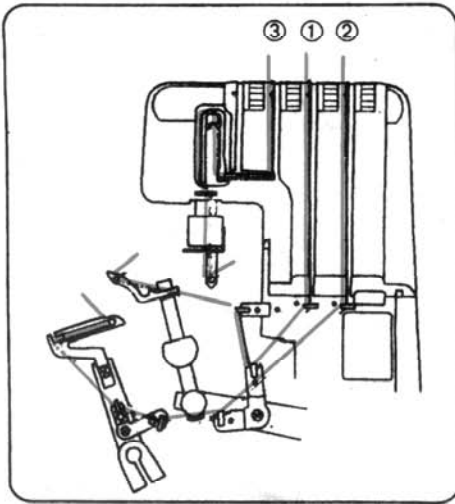
Set all four thread tension dials at '4'. Then sew, and check the thread tensions.



Overlock Sewing 1-Needle 3-Thread

This machine can also sew 1-needle 3-thread overlock stitches
 For a 3-5mm wide 3 thread overlock, remove the left needle.
 For a 5-7mm wide 3 thread overlock, remove the right needle.

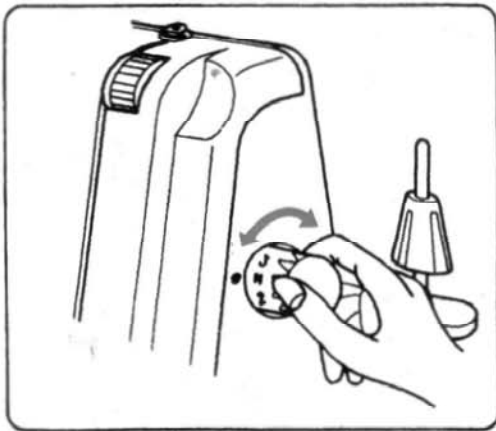
Correct Tension



Thread tension adjustment (1-Needle 3-Thread)

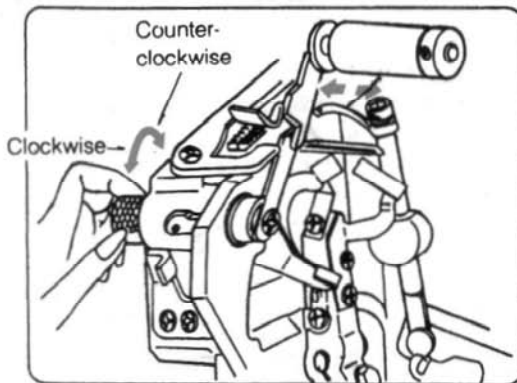
Set all thread tension dials at "4". Then sew, and check the thread tensions.

Needle thread is loose.	Lower looper thread is tight and/or upper looper thread is loose.	Upper looper thread is tight and/or lower looper thread is loose.
<p>Tighten needle thread tension.</p>	<p>Loosen lower looper thread tension and/or tighten upper looper thread tension.</p>	<p>Loosen upper looper thread tension and/or tighten lower looper thread tension.</p>



Adjustment of Stitch Length

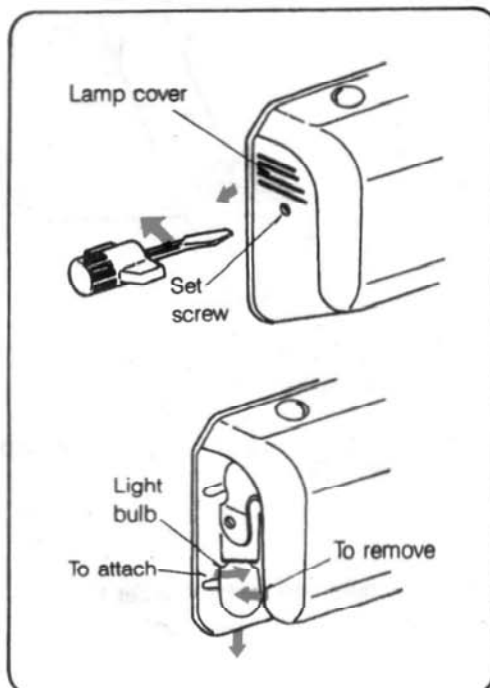
1. Larger the number, longer the stitch. Smaller the number, shorter the stitch.
2. The stitch length can be adjusted from 1 to 4mm (approx. 0.04" to 0.15")
3. The position "N" is for normal over lock sewing.



Adjustment of Cutting Width

The proper cutting width differs with the type of fabric. Check the seam each time, and adjust the cutting width as follows:

1. Open the sewing table.
2. Turn the cutting width dial
 - counter-clockwise to get the larger cutting width. (for lighter fabrics).
 - clockwise to get the smaller cutting width. (for heavier fabrics).

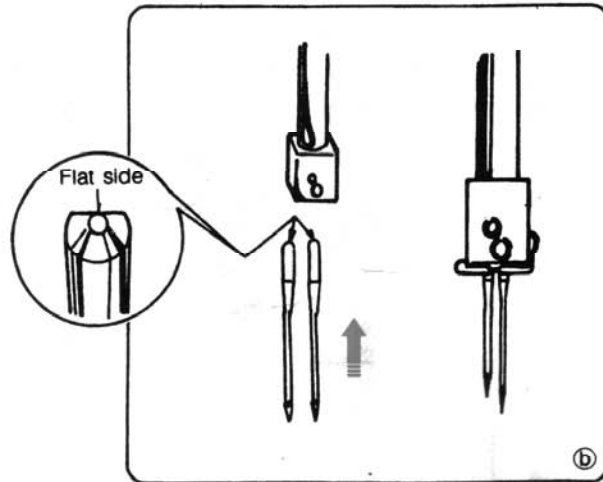
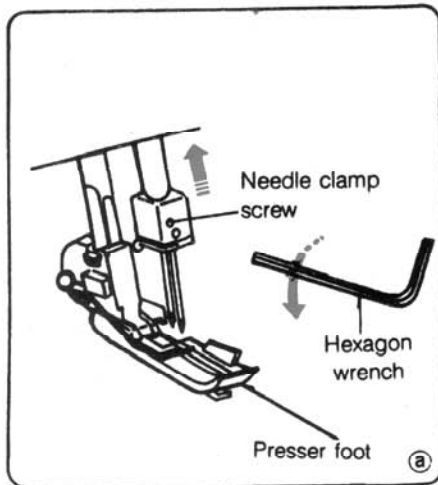


Replacing the Light Bulb

1. Disconnect the machine from the power supply. Remove the lamp cover set screw, and remove the lamp cover.
2. To Remove:
Turn to the left
To Attach:
Turn to the right
3. Attach the lamp cover, and tighten the lamp cover set screw.

For your safety:
The machine is designed to use a 15 WATT MAXIMUM LIGHT BULB.

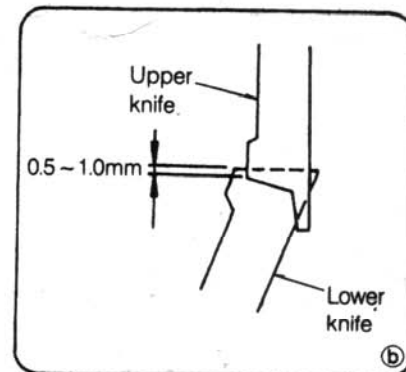
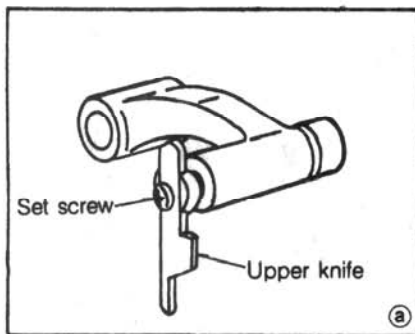
Changing the Needle



1. Disconnect the machine from the power supply.
2. Turn the balance wheel to raise the needle above the presser foot.
Then apply the hexagon wrench (in the accessory box) to loosen the needle clamp screw for the needle you are going to remove. (Figure (a))
3. Insert new needle into the needle clamp with its flat side to the back until the top of needle touches the stopper pin, then tighten the needle clamp screw. (Figure (b))
4. When the needles are set correctly, the left needle is higher than the right needle. (Figure (b)).

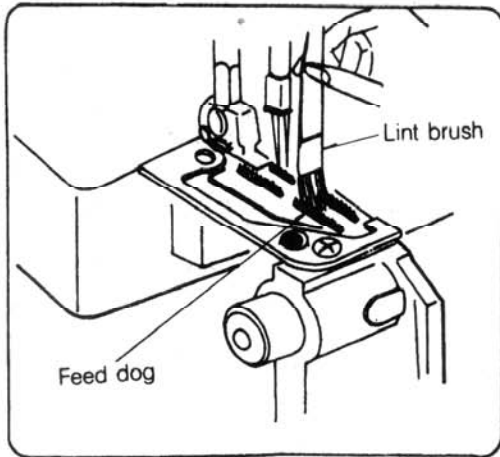
Noted: Never use the needle which is bent or blunt.

Changing the Upper Knife



1. Disconnect the machine from power supply.
2. Open the sewing table and looper cover first.
3. Remove the presser foot.
4. Turn balance wheel toward you until the upper knife at its highest position.
5. Loosen the upper knife set screw and take off the upper knife. (Figure (a))
6. Replace the new upper knife and tighten the set screw.
7. Turn the balance wheel toward you to set the cutting edge of the upper knife to its lowest position with the lower knife to overlap between 0.5-1.0mm, and tighten the upper knife set screw securely (Figure (b))
8. Re-set the presser foot, and close the sewing table and looper cover.

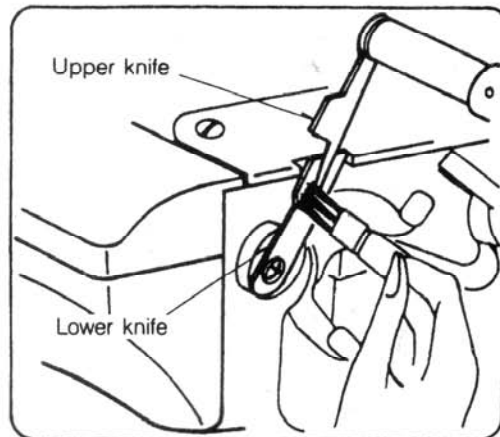
* The lower knife is made of special hard material and should not require replacement under normal use. If it is chipped, call your dealer for replacement.



Cleaning and Oiling

–Cleaning the feed dog–

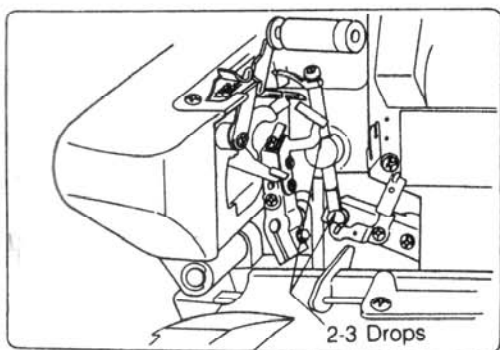
1. Open the sewing table and looper cover.
2. Turn the balance wheel toward you until the needle goes up to the highest position.
3. Remove the needle plate and presser foot.
4. Using a lint brush (in the accessory box) to brush around the feed dog.
5. Re-set needle plate and presser foot.



–Cleaning upper knife area–

1. Open the looper cover.
2. Using a lint brush (in the accessory box) to brush the upper knife and lower knife area.

* Disconnect the machine from the power supply before cleaning.



–Oiling–

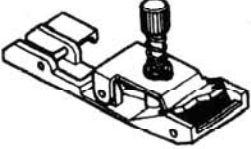


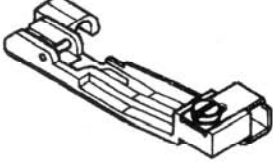


1. Open the looper cover.
2. Apply 2-3 drops of fine quality sewing machine oil to the parts as indicated.
3. It is recommended to apply oil once a week in normal use, once in ten hours in continuous use.

Trouble Shooting

Before calling for service, check the information below.

Problem	Cause	Correction	Reference Page
Thread Breaks	1. Needle inserted incorrectly	-Reset needle	-18
	2. Used wrong needle	-Use correct needle	-18
	3. Needle is bent or blunt	-Insert new needle	-18
	4. Thread tensions are too tight	-Loosen thread tensions	-15
	5: Wrong threading	-Rethread	-7-10
Needle Breaks	1. Pulling fabric while sewing	-Do not pull fabric	--
	2. Needle inserted incorrectly	-Reset needle	-18
Machines Skips Stitches	1. Needle inserted incorrectly	-Reset needle	-18
	2. Needle is bent or blunt	-Insert new needle	-18
	3. Used wrong needle	-Use correct needle	-18
	4. Wrong threading	-Rethread	-7-13
Fabric Puckers	1. Stitch length not suitable for fabric	-Readjust stitch length	-17
	2. Thread tensions are too tight	-Loosen thread tensions	-15
	3. Seam width not suitable for fabric	-Readjust seam width	-17
Machine Runs Heavily	1. Dirt or lint in stitching mechanism	-Clean the machine	-19
Machine will Not Sew	1. Cord not plugged into electrical outlet	-Check plug	-5
	2. Light and power switch not on	-Turn on the switch	-5
Loose Stitches or Loops Formed	1. Tensions not adjusted properly	-Check thread tensions	-15

Optional feet

	<p>ELASTIC FOOT: This special sewing foot is for sewing on elastic tape. In the same operation, the fabric is trimmed, serged and gathered by the constriction of the elastic tape.</p>
	<p>BLIND HEM/LACE FOOT: One foot for both blind hem and lace sewing. BLIND HEM:The hem is trimmed, serged and sewn in one operation. LACE :For sewing lace or borders together or onto a workpiece.</p>
	<p>SHIRRING FOOT: This special sewing foot is used for joining two pieces of fabric and shirring the bottom layer in one operation.</p>
	<p>BEAD/SEQUIN FOOT: This special sewing foot is for sewing on beads, sequins, pearls, strass bands, strings and ordinary cords.</p>
	<p>CORDING FOOT: This special sewing foot is used for sewing a cording tape between two layers of fabric in one operation.</p>
	<p>TAPING FOOT: This special sewing foot is for sewing on tapes. On stretch materials(knitwear) the seams are prevented from stretching when a tape is sewn on.</p>
<p>Optional feet are available from your dealer.</p>	

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