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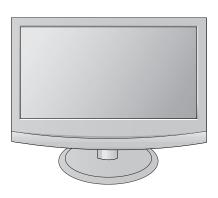
LCD MONITOR TV SERVICE MANUAL

CHASSIS: LD84G

MODEL: M227WD M227WD-PZJ

CAUTION

BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



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PRECAUTION

WARNING FOR THE SAFETY-RELATED COMPONENT.

- Do not modify original design without obtaining written permission from manufacturer or you will void the original parts and labor guarantee.

TAKE CARE DURING HANDLING THE LCD MODULE WITH BACKLIGHT UNIT.

- Must mount the module using mounting holes arranged in four corners.
- Do not press on the panel, edge of the frame strongly or electric shock as this will result in damage to the screen.
- Do not scratch or press on the panel with any sharp objects, such as pencil or pen as this may result in damage to the panel.
- Protect the module from the ESD as it may damage the electronic circuit (C-MOS).
- Make certain that treatment person's body are grounded through wrist band.
- Do not leave the module in high temperature and in areas of high humidity for a long time.
- · The module not be exposed to the direct sunlight.
- Avoid contact with water as it may a short circuit within the module.
- If the surface of panel become dirty, please wipe it off with a softmaterial. (Cleaning with a dirty or rough cloth may damage the panel.)

△ CAUTION

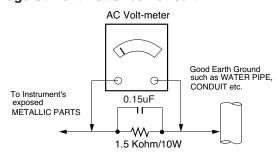
Please use only a plastic screwdriver to protect yourself from shock hazard during service operation.

⚠ WARNING

BE CAREFUL ELECTRIC SHOCK!

- If you want to replace with the new backlight (CCFL) or inverter circuit, must disconnect the AC adapter because high voltage appears at inverter circuit about 650Vrms.
- Handle with care wires or connectors of the inverter circuit. If the wires are pressed cause short and may burn or take fire.

Leakage Current Hot Check Circuit



When 25A is impressed between Earth and 2nd Grond for 1 second, Resistance must be less than 0.1 Ω * Base on Adjustment standard

Replaceable batteries

* CAUTION

RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE.

DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS

SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the SAFETY PRECAUTIONS on page 3 of this publication.

NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

- Always unplug the receiver AC power cord from the AC power source before;
 - Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - b. Disconnecting or re-connecting any receiver electrical plug or other electrical connection.
 - Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.
 - **CAUTION:** A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
- Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe.
 Do not test high voltage by "drawing an arc".
- Do not spray chemicals on or near this receiver or any of its assemblies.
- 4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10% (by volume) Acetone and 90% (by volume) is opropyl alcohol (90%-99% strength)

CAUTION: This is a flammable mixture.

Unless specified otherwise in this service manual, lubrication of contacts in not required.

- 5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
- Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
- Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead
 - Always remove the test receiver ground lead last.
- 8. Use with this receiver only the test fixtures specified in this service manual.

CAUTION: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

 Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

- After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
- Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
- Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
 - **CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
- Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

- Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range or 500°F to 600°F.
- Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
- 3. Keep the soldering iron tip clean and well tinned.
- Thoroughly clean the surfaces to be soldered. Use a mall wirebristle (0.5 inch, or 1.25cm) brush with a metal handle.
 Do not use freon-propelled spray-on cleaners.
- 5. Use the following unsoldering technique
 - a. Allow the soldering iron tip to reach normal temperature. (500°F to 600°F)
 - b. Heat the component lead until the solder melts.
 - Quickly draw the melted solder with an anti-static, suctiontype solder removal device or with solder braid.
 CAUTION: Work quickly to avoid overheating the circuit board printed foil.
- 6. Use the following soldering technique.
 - Allow the soldering iron tip to reach a normal temperature (500°F to 600°F)
 - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.
 - **CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
 - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

- Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts
- Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

- 1. Carefully insert the replacement IC in the circuit board.
- Carefully bend each IC lead against the circuit foil pad and solder it.
- Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

"Small-Signal" Discrete Transistor Removal/Replacement

- 1. Remove the defective transistor by clipping its leads as close as possible to the component body.
- Bend into a "U" shape the end of each of three leads remaining on the circuit board.
- 3. Bend into a "U" shape the replacement transistor leads.
- 4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device Removal/Replacement

- 1. Heat and remove all solder from around the transistor leads.
- 2. Remove the heat sink mounting screw (if so equipped).
- Carefully remove the transistor from the heat sink of the circuit hoard
- 4. Insert new transistor in the circuit board.
- 5. Solder each transistor lead, and clip off excess lead.
- 6. Replace heat sink.

Diode Removal/Replacement

- Remove defective diode by clipping its leads as close as possible to diode body.
- Bend the two remaining leads perpendicular y to the circuit board.
- Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
- 4. Securely crimp each connection and solder it.
- Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

- Clip each fuse or resistor lead at top of the circuit board hollow stake
- Securely crimp the leads of replacement component around notch at stake top.
- 3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

- 1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
- carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
- 3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
- 4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

- Remove the defective copper pattern with a sharp knife.
 Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
- Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
- Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side.

Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

SPECIFICATION

NOTE: Specifications and others are subject to change without notice for improvement.

1. Application Range.

This spec sheet is applied to the 22" LCD Monitor TV used LD84G chassis.

2. Specification

Each part is tested as below without special appointment

2.1 Temperature: 25±5°C(77±9°F), CST: 40±5°C

2.2 Relative Humidity: 65±10%

2.3 Power Voltage: Standard input voltage

(100~240V@ 50/60Hz)

- Standard Voltage of each products is marked by models
- 2.4 Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- 2.5 The receiver must be operated for about 5 minutes prior to the adjustment.

3. Test method

3.1 Performance: LGE TV test method followed.

3.2 Demanded other specification Safety : CE, IEC specification

EMC : CE, IEC

4. Module Specification

4.1 M227WD-PZJ: AUO, M215HW01-V0(P/N: EAJ55729601)

No	Item	Specification	Unit	Remark
1	Туре	TFT Color LCD Module		
2	Diagonal Size	21.53 inches (546.86mm) diagonal		
3	Active Display area	476.64 (H) x 268.11 (V)	mm	
4	Outline Dimension	495.6(H) x292.2(V) x 16.35(D)	mm	Тур.
5	Aspect Ratio	16:9		
6	Pixel Number	1920 x RGB x 1080	pixel	
7	Pixel Pitch	0.24825(H) x 0.24825(V)	mm	
8	Color arrangement	RGB vertical Stripe		
9	Color Depth	16.7M color (6bit with Hi-FRC)		
10	Electrical Interface	LVDS		
11	Surface Treatment	Hard coating(3H) & Anti-glare(Haze 25)		
12	Operating Mode	Normally White		
13	Backlight Unit	4 CCFL(4 lamps)		
14	Response Time	Rising Time: 3.8 + Falling Time: 1.2	ms	Тур.
15	Color Gamut	Normal 72% Panel(CIE1931)		

5. General Specification 5.1 TV

No	Item	Specification	Remarks
1	Market	EU(PAL Market-26Countries)	DTV & Analog -
			UK, France, Germany, Spain, Sweden,
			Finland, Italy, Netherlands, Belgium,
			Luxemburg, Greece, Denmark, Czech,
			Austria, Hungary, Switzerland, Croatia, Turkey
			Analog Only -
			Poland, Portugal, Norway, Bulgaria,
			Serbia, Slovenia, Russia, Rumania
2	Broadcasting system	1) PAL-BG	
		2) PAL-DK	
		3) PAL-I/I'	
		4) SECAM L/L'	
		5) DVB-T (ID TV)	
3	Receiving system	Analog : Upper Heterodyne	
		Digital : COFDM	
4	Scart Jack (2EA)	PAL, SECAM	Scart 1 Jack is Full scart and support RF-OUT(ATV)
			Scart 2 Jack is Half scart and support MNT/DTV-OUT
5	Component Input (1EA)	Y/Cb/Cr	
		Y/Pb/Pr	
6	CVBS Input (1EA)	PAL, SECAM, NTSC	4 System(Rear):PAL50, SECAM,NTSC,PAL60
7	S-Video Input (1EA)	PAL, SECAM, NTSC	4 System(Rear):PAL50, SECAM,NTSC,PAL60
8	RGB Input	RGB-PC	Analog(D-SUB 15 Pin)
9	DVI Input	DVI-D	Digital
10	HDMI Input (2EA)	HDMI1-DTV	HDMI version 1.3
		HDMI2-DTV	Support HDCP (Not Support PC)
11	Audio Input (3EA)	RGB/DVI Audio	L/R Input
		Component	
		CVBS/S-Video	
12	SDPIF out (1EA)	SPDIF out	
13	Earphone (1EA)	Antenna, AV1, AV2, AV3, Component,	
		RGB, DVI, HDMI1, HDMI2	
14	USB (1EA)	ISP Download (Version 2.0)	For service only
15	RS-232C (1EA)	For TV Linkloader	

5.2 RGB / DVI

Iter	n		Speci	fication		Remarks
Supported Sync.	Туре	Separate Syn	c., Digital			
Operating Freque	ency	Analog	Horizontal	30 ~ 83kHz		
			Vertical			
		Digital	Horizontal	30 ~ 83kHz		
			Vertical	56 ~ 75 Hz		
Resolution		Analog	Max.	1920x1080 (@ 60Hz	
			Recommend	1920x1080	@ 60Hz	
		Digital	Max.	1920x1080	@ 60Hz	
			Recommend	1920x1080	@ 60Hz	
Input Voltage		Voltage :100 -	- 240 Vac, 50 c			
Inrush Current		Cold Start : 50	0 A Hot : 12			
Operating Condit	ion	Sync (H/V)	Video			
Power S/W On	On mode	On/On	Active	Blue	70W	Max.
		On/On	Active	Blue	55W	Тур.
	Sleep mode	Off/On	Off	Ambor	1\\/	RGB
		On/Off	Oli	Amber	IVV	RGB
Power S/W Off	Off mode	-	Off	Off	1W	
MTBF		50,000 HRS v	with 90% Confid	dence level		Lamp Life: 40,000 Hours(min)
Using Altitude		5,000 m (for F	Reliability) 3,00	0m(for FOS)		
Operating Enviro	nment	Temp: 10°C	~ 35°C			
		Humidity: 20	% ~ 80 %			
Storage Environn	nent	Temp:-10°C	~60°C non con			
		Humidity: 5 %	% ~ 90 % non c	ondensing		
	Supported Sync. Operating Frequence Resolution Input Voltage Inrush Current Operating Condit Power S/W On Power S/W Off MTBF Using Altitude Operating Enviro	Input Voltage Inrush Current Operating Condition Power S/W On On mode Sleep mode Power S/W Off Off mode MTBF	Supported Sync. Type Operating Frequency Analog Digital Resolution Analog Digital Input Voltage Inrush Current Operating Condition Power S/W On On mode On/On On/On Sleep mode Off/On On/Off Power S/W Off Off mode MTBF Using Altitude Operating Environment Separate Sync Analog Digital Voltage :100 - Sync (H/V) On/On On/On On/On Ton/Off Fower S/W Off Off mode Temp : 10°C - Humidity : 20 Storage Environment Temp : -10°C	Supported Sync. Type Operating Frequency Analog Horizontal Vertical Digital Horizontal Vertical Digital Nax. Recommend Digital Max. Recommend Digital Input Voltage Inrush Current Operating Condition Power S/W On Sleep mode On/On Sleep mode Off/On On/Off Power S/W Off Off MTBF Using Altitude Operating Environment Separate Sync., Digital Horizontal Vertical Nax. Recommend Max. Recommend On/A Hot: 12 On/On On/On Active On/On On/On On/On Off Off Fower S/W Off Off Off Temp: 10°C ~ 35°C Humidity: 20 % ~ 80 % Storage Environment Temp: -10°C~60°C non con-	Supported Sync. Type Separate Sync., Digital Operating Frequency Analog Horizontal 30 ~ 83kHz Vertical 56 ~ 75 Hz Vertical 56 ~ 75 Hz Digital Horizontal 30 ~ 83kHz Vertical 56 ~ 75 Hz Resolution Analog Max. 1920x1080 Max 1920x1080 Recommend 1920x1080 Recommend 1920x1080 Max 1920x1080 Input Voltage Voltage :100 - 240 Vac, 50 or 60Hz Input Voltage Input Voltage Input Yoltage Voltage :100 - 240 Vac, 50 or 60Hz Inrush Current Cold Start : 50 A Hot : 120 A Dold Cold Start : 50 A Hot : 120 A Dold Cold Start : 50 A Hot : 120 A Operating Condition Sync (H/V) Video LED Power S/W On On mode On/On Active Blue On/On Active Blue On/Onff Off Amber Power S/W Off Off mode - Off Off William 5,000 m (for Reliability) 3,000 m (for FOS) Temp	Supported Sync. Type Separate Sync., Digital Operating Frequency Analog Horizontal

6. Chroma & Brightness

6.1 21.5" LCD Module (for more details, refer to the module spec.)

No.	Item	Speci	fication	Min.	Тур.	Max.	Remark
1.	Viewing Angle <cr>10></cr>	Righ	nt/Left	75/75	85/85		CR >10
		Up/	Down	70/70	80/80		
2.	Luminance	Luminand	ce (cd/m2)	240	300		DVI or RGB
							-Standard, 6500K
							-Full White(100IRE)
		Varia	tion(%)	75	80		MIN / MAX
3.	Contrast Ratio	C	R	600	1000		Full white/Full black
4.	Color Coordinates[CIE1931]	White	W _X	Тур	0.313	Тур	DVI or RGB
			W _Y	-0.03	0.329	+0.03	-Standard, 6500K
		RED	Xr		0.648	•	- Full White(100IRE)
			Yr]	0.339		
		Green	Xg]	0.282		
		Yg Blue Xb			0.603	•	
					0.143		
			Yb		0.070		

* Optical Test Condition

- Surrounding Brightness Level : dark - Surrounding Temperature : 25±5°C - warm-up Time : 30 Min

- Contrast, Brightness : Outgoing condition

- *Incase of Vivid Mode, high level saturation may be occurred. Check gray linearity at standard mode.

* Active area

- 1. Active area of LCD PANEL is in bezel of cabinet.
- 2. Interval between active area and bezel

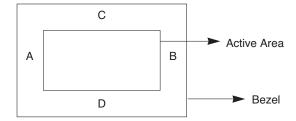
IA-BI<1.0 mm , IC-DI<1.0 mm

A: Interval between left of active area and bezel

B: Interval between right of active area and bezel

C: Interval between top of active area and bezel

D: Interval between bottom of active area and bezel



7. SET Optical Feature

7.1 PC Mode (Measurement Condition: Full white/ Standard/6500K) -> Measure the black luminance after 30 seconds.

No	Item	module	Luminance (cd/m²)			C/R(min)	Remark
INO	NO Item	module	Min	Тур	Max	Min	Тур	nemark
1	22 inch	AUO	240	300	_	600:1	1000:1	RGB & DVI
		7.00				00011		DFC 20000:1

7.2 AV Mode (Measurement Condition: Full white(100IRE)/ Vivid) Measure the black luminance after 30 seconds.

	No Item	module	Luminance (cd/m²)			C/R(min)	Remark	
		module			RGB(Full White 100IRE)			
	1	22 inch	AUO	170	170 220 -		500:1	RF, AV, COMPONENT, HDMI

8. Component Video Input (Y, PB, PR)

No.		Specification		Remark
INO.	Resolution	H-freq(kHz)	V-freq(Hz)	Hemark
1.	720x480	15.73	60.00	SDTV, DVD 480i
2.	720x480	15.63	59.94	SDTV, DVD 480i
3.	720x480	31.47	59.94	480p
4.	720x480	31.50	60.00	480p
5.	720x576	15.625	50.00	SDTV, DVD 625 Line
6.	720x576	31.25	50.00	HDTV 576p
7.	1280x720	37.5	60.00	HDTV 720p
8.	1280x720	44.96	59.94	HDTV 720p
9.	1280x720	45.00	60.00	HDTV 720p
10.	1920x1080	28.125	50.00	HDTV 1080i
11.	1920x1080	33.75	60.00	HDTV 1080i
12.	1920x1080	33.72	59.94	HDTV 1080i
13.	1920x1080	26.97//27	23.97/24	HDTV 1080p
14.	1920x1080	33.716/33.75	29.976/30.00	HDTV 1080p
15.	1920x1080	56.250	50	HDTV 1080p
16.	1920x1080	67.43/67.5	59.94/60	HDTV 1080p

9. RGB Input (PC)

No.	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock(MHz)	Remark
1	720x400	31.468	70.08	28.321	
2	640x480	31.469	59.94	25.175	Input 848x480 60Hz, 852x480 60Hz
					=> 640x480 60Hz Display
3	640x480	37.5	75	31.5	
4	800x600	37.879	60.317	40.0	
5	800x600	46.875	75.0	49.5	
6	1024x768	48.363	60.0	65.0	
7	1024x768	60.123	75.029	78.75	
8	1152x864	67.500	75.000	108.0	
9	1280x1024	63.981	60.02	108.0	
10	1280x1024	79.976	75.035	135.0	
11	1680x1050	64.674	59.883	119.0	
12	1680x1050	65.290	59.954	146.25	
13	1600X1200	75.0	60.0	162.0	
14	1920X1080	66.587	59.934	138.5	

10. RGB EDID Data

10.1 M227WD-PZJ

	0x00	0x01	0×02	0x03	0x04	0x05	0×06	0x07	0x08	0x09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	D3	56	01	01	D1	01
0x01	01	12	01	03	08	30	1B	7B	EΑ	3D	85	A6	56	4A	9A	24
0x02	12	50	54	A5	8B	80	81	8F	71	40	B3	00	81	4F	D1	01
0x03	01	01	01	01	D1	01	1A	36	80	A0	70	38	1F	40	30	20
0x04	35	00	DC	00	11	00	00	1A	a D	00	00	FD	00	38	48	1E
0x05	53	11	00	OΑ	20	20	20	20	20	20	00	00	00	FC	00	40
0x06	32	32	37	57	44	QΑ	20	20	20	20	20	20	00	00	00	FC
0x07	00	0A	20	20	20	20	20	20	20	20	20	20	20	20	00	80

11. DVI Input (PC)

No.	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock(MHz)	Remark
1	720x400	31.468	70.08	28.321	
2	640x480	31.469	59.94	25.175	Input 848x480 60Hz, 852x480 60Hz
					=> 640x480 60Hz Display
3	640x480	37.5	75	31.5	
4	800x600	37.879	60.317	40.0	
5	800x600	46.875	75.0	49.5	
6	1024x768	48.363	60.0	65.0	
7	1024x768	60.123	75.029	78.75	
8	1152x864	67.500	75.000	108.0	
9	1280x1024	63.981	60.02	108.0	
10	1280x1024	79.976	75.035	135.0	
11	1680x1050	64.674	59.883	119.0	
12	1680x1050	65.290	59.954	146.25	
13	1600X1200	75.0	60.0	162.0	
14	1920X1080	66.587	59.934	138.5	

12. DVI EDID Data

12.1 M227WD-PZJ

	0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	0x08	Dx09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	D4	56	01	01	D1	07
0x01	01	12	01	03	80	30	1B	78	EΑ	3D	85	A6	58	4A	A.R	24
0x02	12	50	54	A5	68	80	81	80	81	8F	71	40	B3	00	B1	4F
0x03	D1	C0	01	01	D1	01	1A	38	80	A0	70	38	1F	4D	30	20
0x04	35	00	DC	00	11	00	00	1A	21	39	90	30	62	1A	27	40
0x05	68	B0	36	an	DC	0C	11	00	00	1C	00	00	OD.	FD	DO	38
0x06	4B	1E	53	11	00	0A	20	20	20	20	20	20	00	00	00	FC
0x07	00	4D	32	32	37	57	44	0A	20	20	20	20	20	20	DO .	9F

13. HDMI input (DTV) (Not Support PC)

No.	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock(MHz)	Proposed
1	720x480	31.469 / 31.5	59.94 / 60	27.00/27.03	SDTV 480P
2	720x576	31.25	50	54	SDTV 576P
3	1280x720	37.500	50	74.25	HDTV 720P
4	1280x720	44.96 / 45	59.94 / 60	74.17/74.25	HDTV 720P
5	1920x1080	33.72 / 33.75	59.94 / 60	74.17/74.25	HDTV 1080I
6	1920x1080	28.125	50.00	74.25	HDTV 1080I
7	1920x1080	26.97 / 27	23.97 / 24	74.17/74.25	HDTV 1080P
8	1920x1080	33.716 / 33.75	29.976 / 30.00	74.25	HDTV 1080P
9	1920x1080	56.250	50	148.5	HDTV 1080P
10	1920x1080	67.43 / 67.5	59.94 / 60	148.35/148.50	HDTV 1080P

14. HDMI EDID Data

14.1 M227WD-PZJ (HDMI 1)

	256 B	Summary	,	• /												
7.00	0x00	0x01	0x02	0x03	Dx0 4	0x05	0x06	0x07	0x08	0x09	0x0A	0x0B	0x0C	0x0D	DxDE	0x0F
0x00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	D5	56	01	01	D1	01
0x01	01	12	01	03	B0	30	18	78	0A	3D	85	A6	56	4A	4.6	24
0x02	12	50	54	A5	8F	00	81	80	81	8F	71	40	B3	0.0	B1	4F
0x03	D1	C0	01	01	D1	01	1A	36	80	A0	70	38	1F	40	30	20
0x04	35	00	DC	00	11	00	00	1A	21	39	90	30	62	1A	27	40
0x05	68	B0	36	OD.	DC	0C	11	00	an an	1C	00	00	0.0	FD	00	38
0x06	4B	1E	53	11	00	0A	20	20	20	20	20	20	00	0.0	DO	FC
0x07	00	40	32	32	37	57	44	OΑ	20	20	20	20	20	20	D1	F9
1288	256 B	Summary														
	0x00	0x01	0x02	Dx03	0x04	0x05	0x06	0x07	DxO B	0x09	0x0A	0x0B	DMC	0:40 D	0x0E	0x0F
0x0 0	02	03	1F	F1	4E	84	05	03	02	20	22	10	11	13	12	14
Dx01	1F	07	18	23	09	07	07	67	D3	0C	00	10	00	B8	2C	01
0x02	1D	00	72	51	D0	1E	20	38	88	15	00	DC	DC	11	00	00
Dx03	1E	01	1D	B O	18	71	1C	16	20	58	20	25	DO	DC	OC.	11
Dx0 4	00	OD.	9E	BC	0A	DD	8A	20	E0	2D	10	1 D	3E	96	00	DC
Dx05	0C	11	00	DO	18	8C	0A	DO	BA	20	EO	2D	10	10	3E	96
0x0 6	00	DC	00	11	00	00	18	02	3A	80	18	71	38	2D	40	58
0x07	2C	45	00	DC	0C	11	00	00	1E	00	00	0.0	00	00	00	F1

14.2 M197WD-PZJ (HDMI 2)

128 B	256 B	Summar	y													
	0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	0x08	0x09	0x0A	0x0B	0x0C	Dx0D	Dx0E	0x0F
0x00	00	FF	FF	FF	FF	FF	FF	0.0	1E	8D	D5	56	01	01	D1	01
0x01	01	12	01	03	B0	30	1B	78	0A	3D	85	A6	56	4A	9,4	24
0x02	12	50	54	A5	6F	00	81	80	81	BF	71	40	ВЗ	0.0	B1	4F
0x03	D1	C0	01	01	D1	01	1A	36	80	A0	70	38	1F	40	30	20
0x04	35	00	DC	00	11	00	00	1A	21	39	90	30	62	1A	27	40
0x05	68	B0	36	O D	DC	0C	11	0.0	a o	1C	00	00	O D	FD	DO	38
0x06	4B	1E	53	11	DO	0A	20	20	20	20	20	20	a D	00	DO	FC
0x07	00	40	32	32	37	57	44	0A	20	20	20	20	20	20	D1	F9
1288	256 B	Summar	y													
	0x00	0x01	0x02	Dx03	0x04	0x05	0x06	Dx07	DxO B	0x09	0x0A	0x0B	DWIC	0:40 D	0x0E	0x0F
05400	02	03	1F	F1	4E	84	05	D3	02	20	22	10	11	13	12	14
Dx01	1F	07	16	23	09	07	07	67	D3	0C	00	20	DO DO	B8	2C	01
Dx02	10	an	72	51	Dū	1E	20	38	88	15	00	DC	DC	11	00	no.
	. —	0.0	10	21	Du	115	20	56	DO	1.3	00			111	00	00
DxO3	1E	01	1D	80	18	71	10	16	20	58	20	25	DO	DC	0C	11
	1E															
Dx03	-	01	1D	B0	18	71	10	16	20	58	2C	25	DO	DC	0C	11
Dx03	00	01	1D 9E	80 BC	18 0A	71	10 8A	16 20	20 E0	58 2D	2C	25 10	00 3E	DC 96	0C	11 DC

15. Mechanical specification

15.1 M227WD-PZJ

No.		Item		Conte	ent			Unit	Remark
1.	Product		Width(V	V) Lengt	h(D)	He	eight(H)	mm	
	Dimension	Before Packing	519.8	193	3.2	4	100.5	mm	
		After Packing	592	44	6		135	mm	
2.	Product	Only SET		4.7				Kg	
	Weight	With BOX		6.3				Kg	
3.	Container	Individual or	20	Oft		40ft			
	Loading	Palletizing	Indi.	Wooden	Indi		Wooden		
	Quantity		816	600	170	0	1380		
		Туре	Detachable	(Base deta	chable)				
		Size(W x D x H)	271.2x 193	.2x 108.4					
4.	Stand	Tilt Degree	-5~15 degr	ee					
	Assy	Tilt force	0.8~3.5kgf						
		Swivel Degree	none						
		Swivel Force	TIONE						
									*Appearance Gap spec
5.	Appearance	General	Refer to St	andard of LG	(55)G1-	-1020			Front: 0.5 mm \downarrow
									Back & Bottom : 1.0 m ↓

ADJUSTMENT INSTRUCTION

1. Application

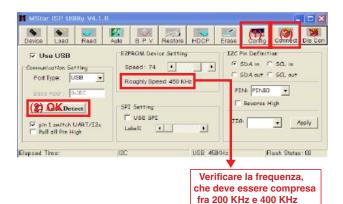
This document is applied to LD84G chassis 22" LCD Monitor TV which is manufactured in Monitor Factory or is produced on the basis of this data.

2. Designation

- 2.1 The adjustment is according to the order which is designated and which must be followed, according to the plan which can be changed only on agreeing.
- 2.2. Power Adjustment: Free Voltage
- 2.3. Magnetic Field Condition: Nil.
- 2.4. Input signal Unit: Product Specification Standard
- 2.5. Reserve after operation: Above 5 Minutes (Heat Run)
 Temperature: at 25°C±5°C
 Relative humidity: 65 ±10%
 Input voltage: 220V, 60Hz
- Adjustment equipment: Color Analyzer (CA-210 or CA-110), Pattern Generator (MSPG-925L or Equivalent), DDC Adjustment Jig equipment, SVC remote controller
- 2.7. Don't push The "IN STOP KEY" after completing the function inspection.

3. Main PCB check process

- · APC After Manual-Insult, executing APC
- Download
 - 1. Execute ISP program "Mstar ISP Utility" and then click "Config" tab.
 - 2. Set as below, and then click "Auto Detect" and check "OK" message.
 - If display "Error", Check connect computer, jig, and set.
 - Click "Connect" tab.
 If display "Can't ", Check connect computer, jig, and set.



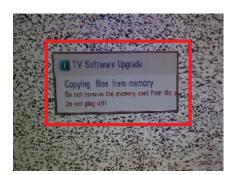
 Click "Read" tab, and then load download file(XXXX.bin) by clicking "Read"



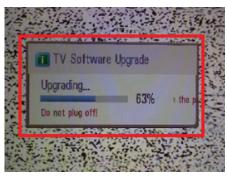
- 5. Click "Auto" tab and set as below
- 6. Click "Run".
- 7. After downloading, check "OK" message.



- USB DOWNLOAD
- 1. Put the USB Stick to the USB socket
- 2. Automatically detecting update file in USB Stick
 - If your downloaded program version in USB Stick is Low, it didn't work. But your downloaded version is High, USB data is automatically detecting
- 3. Show the message "Copying files from memory"



Updating is staring.





- 5. Updating Completed, The TV will restart automatically.
- 6. If your TV is turned on, check your updated version and Tool option. (explain the Tool option, next stage)
- * If downloading version is more high than your TV have, TV can lost all channel data. In this case, you have to channel recover. if all channel data is cleared, you didn't have a DTV/ATV test on production line.
- · After downloading, have to adjust TOOL OPTION again.
- 1. Push "IN-START" key in service remote controller
- 2. Select "Tool Option 1" and Push "OK" button
- 3. Punch in the number. (Each model has their number.)
- 4. Completed selecting Tool option

3.1 ADC Process

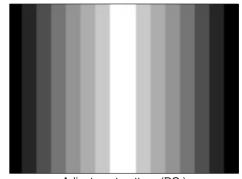
3.1.1 PC input ADC

- 3.1.1.1 Auto RGB Gain/Offset Adjustment
- Convert to PC in Input-source
- Signal equipment displays Output Voltage: 700 m Vp-p

Impress Resolution XGA (1024 x 768 @ 60Hz)

Model: 60 in Pattern Generator

Pattern: 29 in Pattern Generator (MSPG-925 SERIES)



Adjustment pattern (PC)

- Adjust by commanding AUTO_COLOR_ADJUST.

3.1.1.2 Confirmation

- We confirm whether "0xAA (RGB)" address of EEPROM "0xA2" is "0xAA" or not.
- If "0xAA (RGB)" address of EEPROM "0xA2" isn't "0xAA", we adjust once more
- We can confirm the ADC values from "0xA4~0XA9 (RGB)" addresses in a page "0xA2"

*Manual ADC process using Service Remocon. After enter Service Mode by pushing "ADJ" key,

execute "ADC Adjust" by pushing "▶" key at "ADC CALIBRATION: RGB-PC".





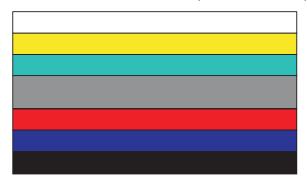
3.1.2 COMPONENT input ADC

- 3.1.2.1 Component Gain/Offset Adjustment
- Convert to Component in Input-source
- Signal equipment displays

Impress Resolution 1080i

Model: 223 in Pattern Generator(1080i Mode)

Pattern: 65 in Pattern Generator (MSPG-925 SERIES)



Adjustment pattern (COMPONENT)

- Adjust by commanding AUTO_COLOR_ADJUST.

3.1.2.2 Confirmation

- We confirm whether "0xB3 (480i)/0xBC (1080i)" address of EEPROM "0xA2" is "0xAA" or not.
- If "0xB3 (480i)/0xBC(1080i)" address of EEPROM "0xA2" isn't "0xAA", we adjust once more
- We can confirm the ADC values from "0xAD~0XB2 (480i)/0XB6~BB (1080i)" addresses in a page "0xA2"

*Manual ADC process using Service Remocon. After enter Service Mode by pushing "ADJ" key,

execute "ADC Adjust" by pushing "▶" key at "ADC CALIBRATION :COMPONENT".

Impress Resolution 1080i



3.2 Function Check

- 3.2.1 Check display and sound
- -Check Input and Signal items. (cf. work instructions)
 - 1. TV
 - 2. AV (SCART1/SCART2/CVBS/S-Video)
 - 3. COMPONENT (1080i)
 - 4. RGB (PC: 1920x1080 @ 60Hz)
 - 5. DVI (PC: 1920x1080 @ 60Hz)
 - 6. HDMI
 - 6. PC Audio In
- * Display and Sound check is executed by Remote controller.

4. Total Assembly line process

4.1 Adjustment Preparation

- W/B Equipment condition
 - CA210: CH 9, Test signal: Inner pattern (85IRE)
- Above 5 minutes H/run in the inner pattern. ("power on" key of adjust remote control)
- 15 Pin D-Sub Jack is connected to the AUTO W/B EQUIPMENT.
- Adjust Process will start by execute I2C Command (Inner pattern (0xF3, 0xFF).

				X=0.285 (±0.003)	
	Cool	9,300k	°K	Y=0.293 (±0.003)	
Color				X=0.295(±0.003)	
Temperature	Medium	8,000k	°K	Y=0.305(±0.003)	<test signal=""></test>
	14/	0.5001	°K	X=0.313 (±0.003)	Inner pattern
	Warm	6,500k	K	Y=0.329 (±0.003)	
	Cool	Min : 130		Typ : 220	(216gray,85IRE)
Luminance (cd/m ²)	Medium	Min : 130		Typ : 220	
(60/111-)	Warm	Min : 130		Typ : 220	

- Adjust Process will finish by execute I2C Command (Inner pattern (Inner pattern (0xF3,0x00)).

** Caution **

Color Temperature: COOL, Medium, Warm

One of R Gain/G Gain/ B Gain should be kept on 0xC0, and adjust other two lower than C0.

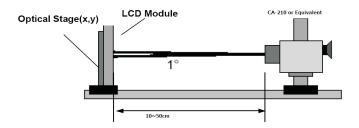
(when R/G/B Gain are all C0, it is the FULL Dynamic Range of Module)

- * W/B condition
- Surrounding Temperature : 20 % \sim 80 %
- Surrounding Temperature : 25±5 °C
- warm-up Time: Under 5 Min.
- *Manual W/B process using adjusts Remote control.
- After enter Service Mode by pushing "ADJ" key,
- Enter White Pattern off of service mode, and change off -> on.
- Enter "W/B ADJUST" by pushing "▶" key at "3. W/B ADJUST".



Module	Lumina	ince	Damaric
Module	Min	Тур	Remark
AUO	240	300	1920*1080@60hz

- * After done all adjustments, Press "In-start" button and compare Tool option and Area option value with its BOM, if it is correctly same then unplug the AC cable.
 - If it is not same, then correct it same with BOM and unplug AC cable.
 - For correct it to the model's module from factory JIG model.
- * Don't push The "IN STOP KEY" after completing the function inspection.
- * When doing Adjustment, Please make circumstance as below.



4.2 DPM operation confirmation (Only Apply for MNT Model)

- Check if Power LED Color and Power Consumption operate as standard.
 - Set Input to RGB and connect D-sub cable to set
 - Measurement Condition: (100~240V@ 50/60Hz)
 - Confirm DPM operation at the state of screen without Signal

4.3 DDC EDID Write (RGB 128Byte)

- Connect D-sub Signal Cable to D-Sub Jack.
- Write EDID DATA to EEPROM (24C02) by using DDC2B protocol.
- Check whether written EDID data is correct or not.

4.4. DDC EDID Write (DVI 128Byte)

- Connect DVI-D Signal Cable to DVI Jack.
- Write EDID DATA to EEPROM (240C02) by using DDC2B protocol.
- Check whether written EDID data is correct or not.

4.5. DDC EDID Write (HDMI 256Byte)

- Connect HDMI Signal Cable to HDMI Jack.
- Write EDID DATA to EEPROM(24C02) by using DDC2B protocol.
- Check whether written EDID data is correct or not

4.6. Serial number (RS-232C)

- Press "Power on" key of service remocon.(Baud rate: 115200 bps)
- Connect RS232 Signal Cable to RS-232 Jack.
- Write Serial number by use RS-232.
- Must check the serial number at the Diagnostics of SET UP menu. (Refer to below).



4.7. HDCP (High-Bandwidth Digital Contents Protection) SETTING (Scaler : Mstar)

- Connect D-sub Signal Cable to D-Sub Jack
- Input HDCP key with HDCP-key- in-program
- HDCP Key value is stored on EEPROM (AT24C512) which is 0x80 addresses of 0xA0 page
- AC off/ on and on HDCP button of MSPG925 and confirm whether picture is displayed or not of using MSPG925
- HDCP Key value is different among the sets.

4.8. Outgoing condition Configuration

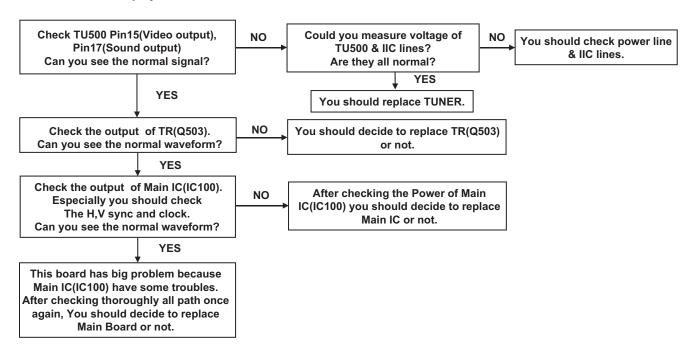
- After all function test., press IN-STOP Key by SVC Remote controller. And make Outgoing Condition.
- When pressing IN-STOP key by SVC remocon, Blue and Amber LED are blinked alternatively. And then Automatically turn off.
- (Must not AC power OFF during blinking)

4.9. Internal pressure

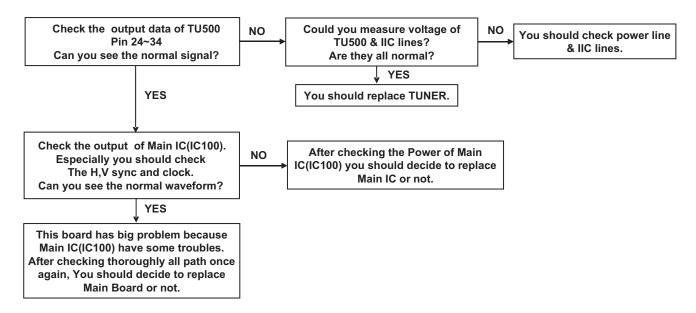
 Confirm whether is normal or not when between power board's ac block and GND is impacted on 1.5kV(dc) or 2.2kV(dc) for one second

TROUBLESHOOTING

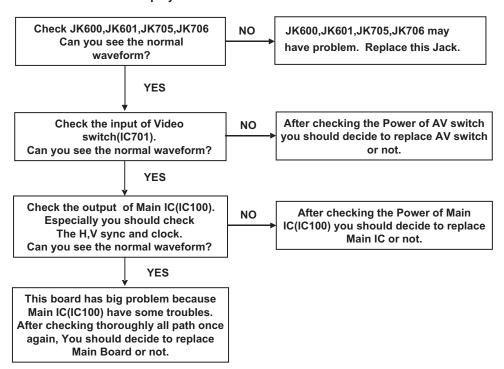
TV/CATV doesn't display



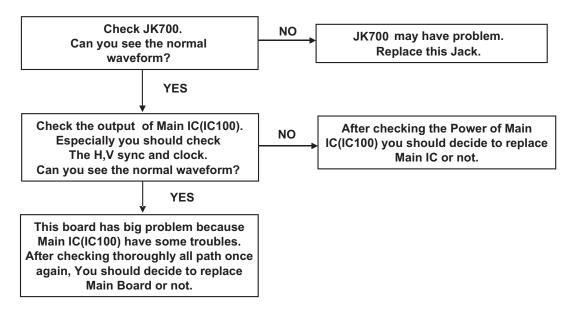
DTV doesn't display



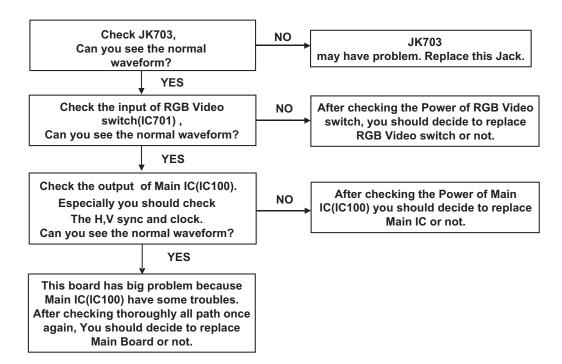
AV1/AV2/AV3 doesn t display



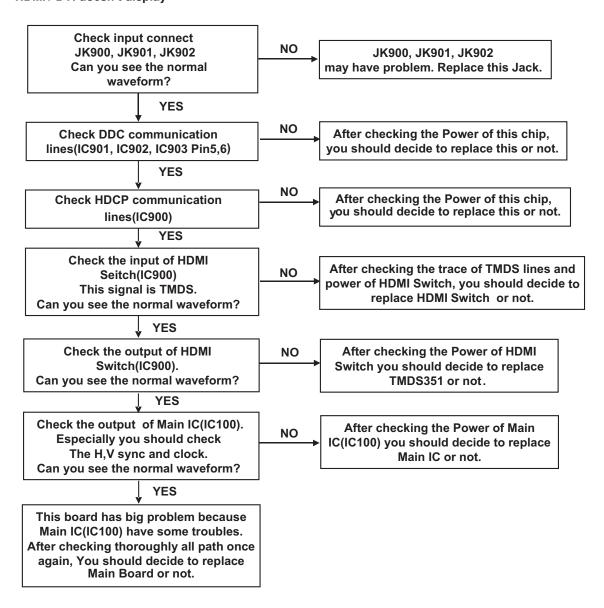
Component doesn't display



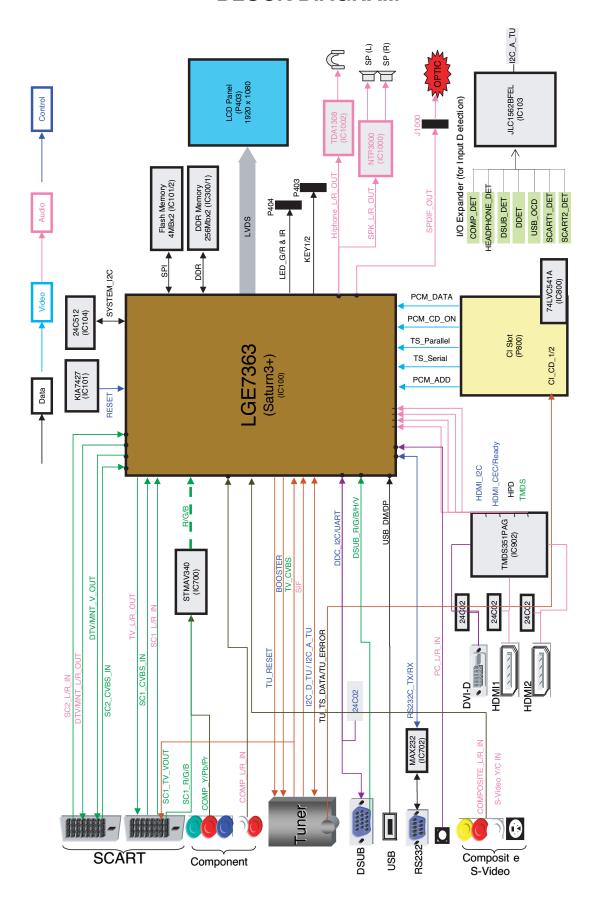
RGB-PC doesn't display

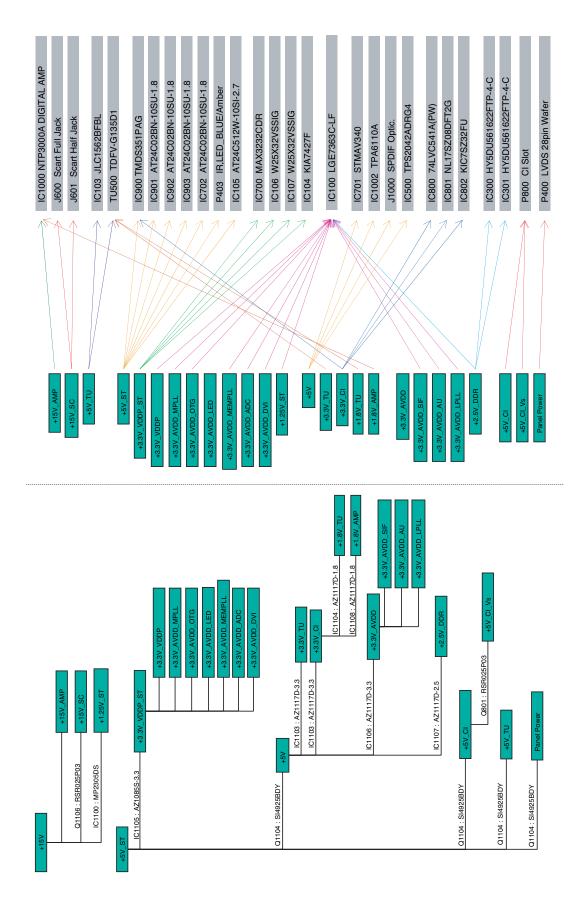


HDMI / DVI doesn t display



BLOCK DIAGRAM





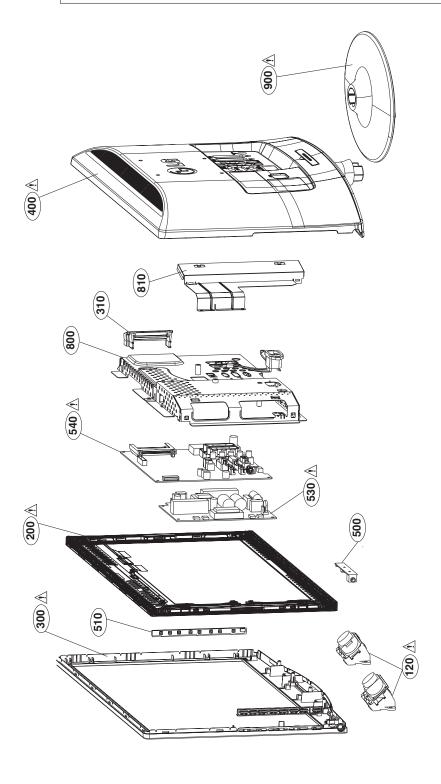
EXPLODED VIEW

- IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the Schematic Diagram and EXPLODED VIEW.

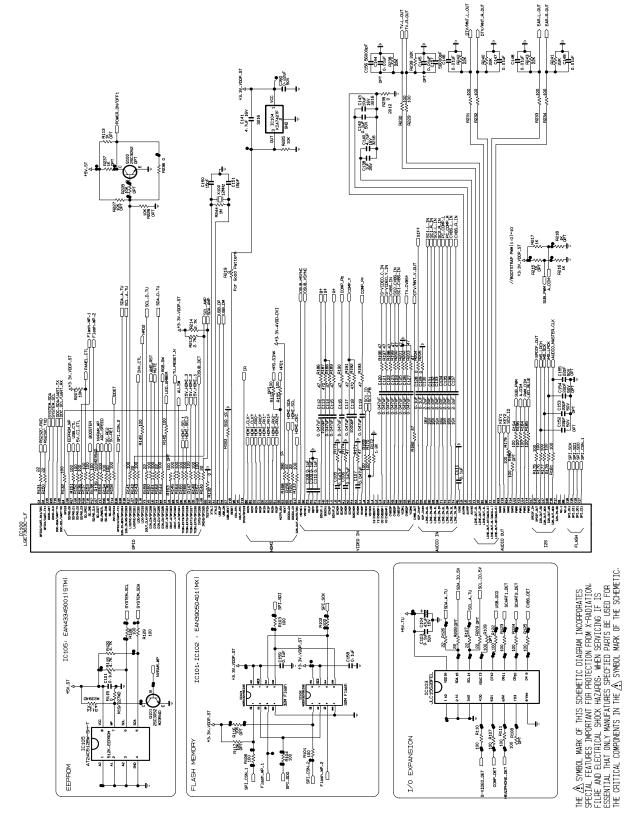
It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards.

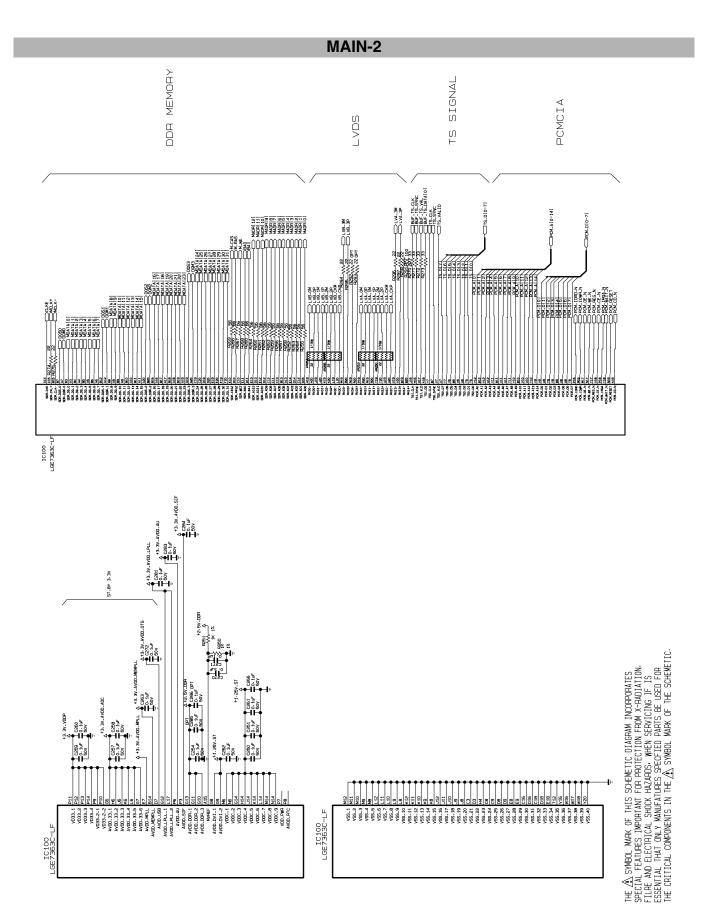
Do not modify the original design without permission of manufacturer.



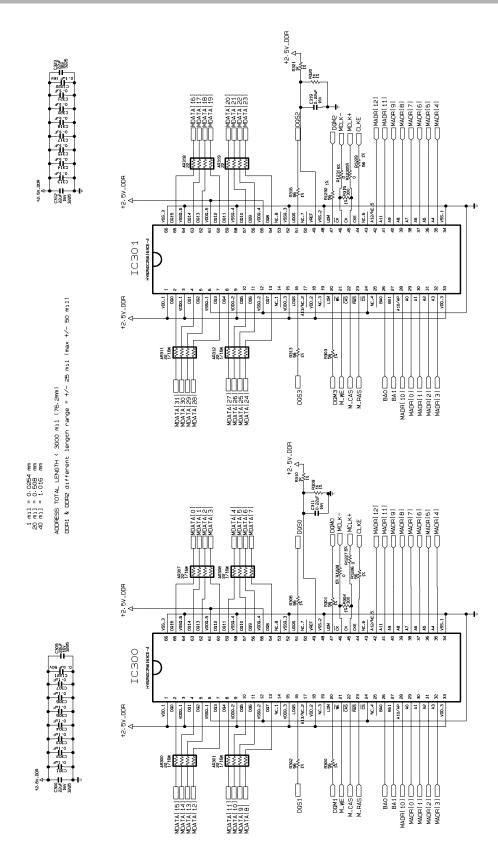
SCHEMATIC DIAGRAM

MAIN-1



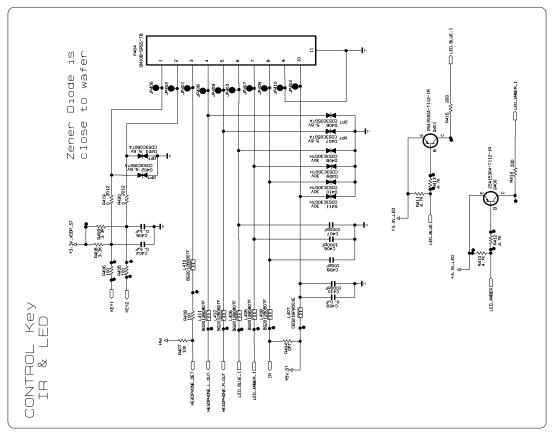


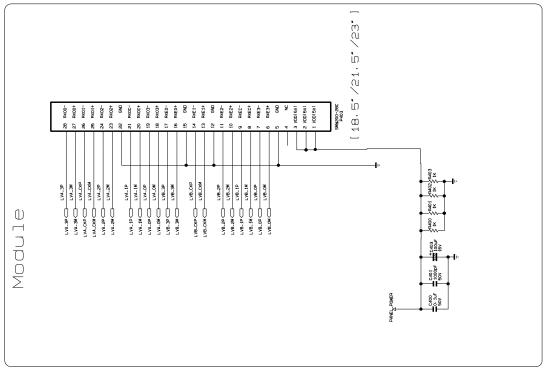
DDR



THE A SYMBOL WARK OF THIS SCHEWIIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILER AND ELECTRICAL SHOCK HAZARDS. WHEN SEPVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE A SYMBOL MARK OF THE SCHEMETIC.

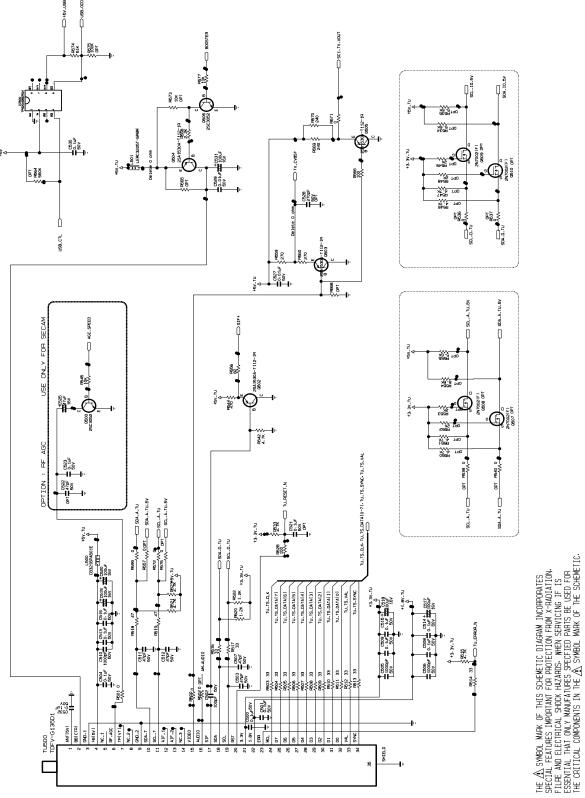
MODULE & Ct1



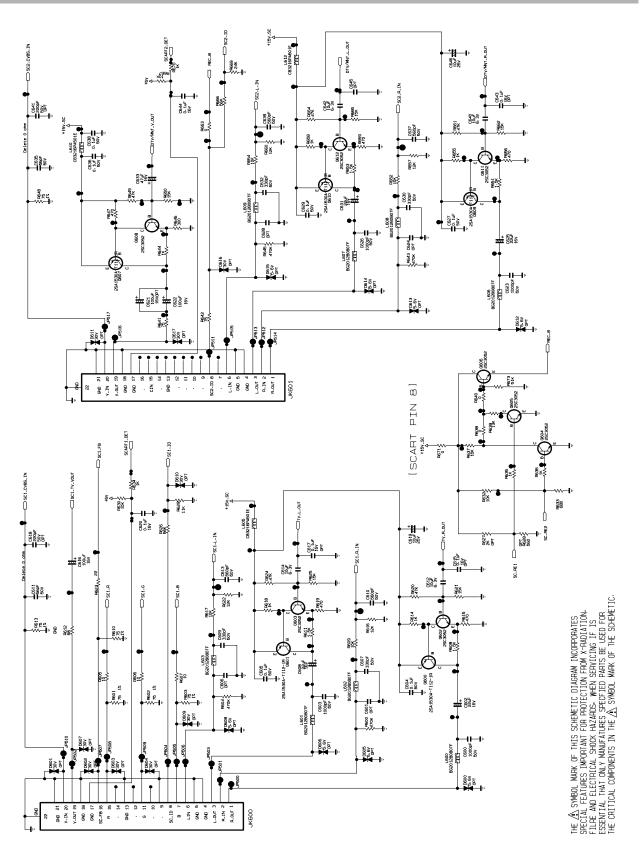


THE AS SYMBOL WARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILLE AND ELECTRICAL SHOCK HAZARDS. WHEN SENTICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE AS SYMBOL WARK OF THE SCHEMETIC.

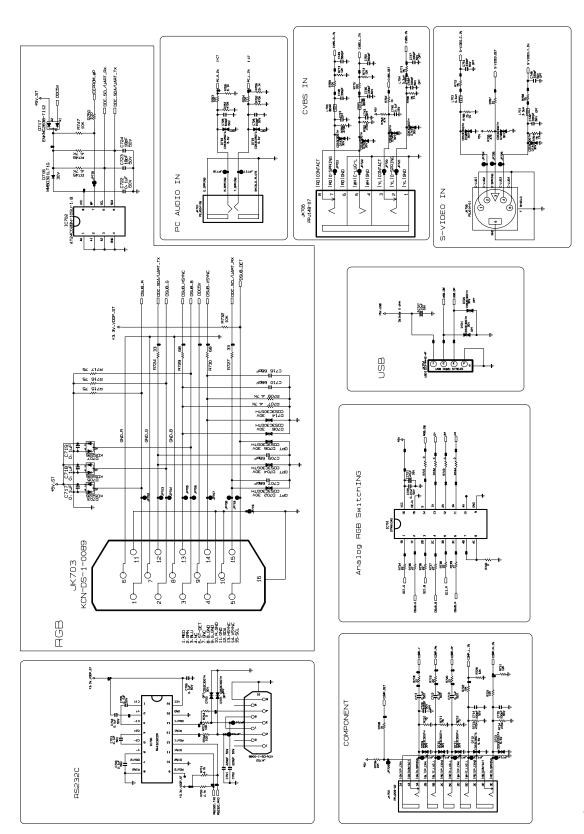
TUNER



SCART

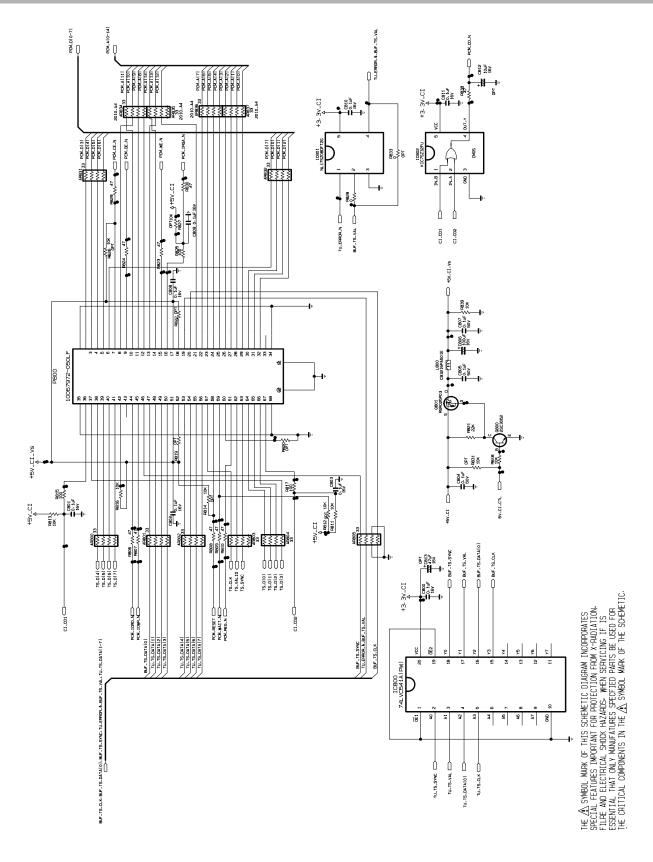


INTERFACE

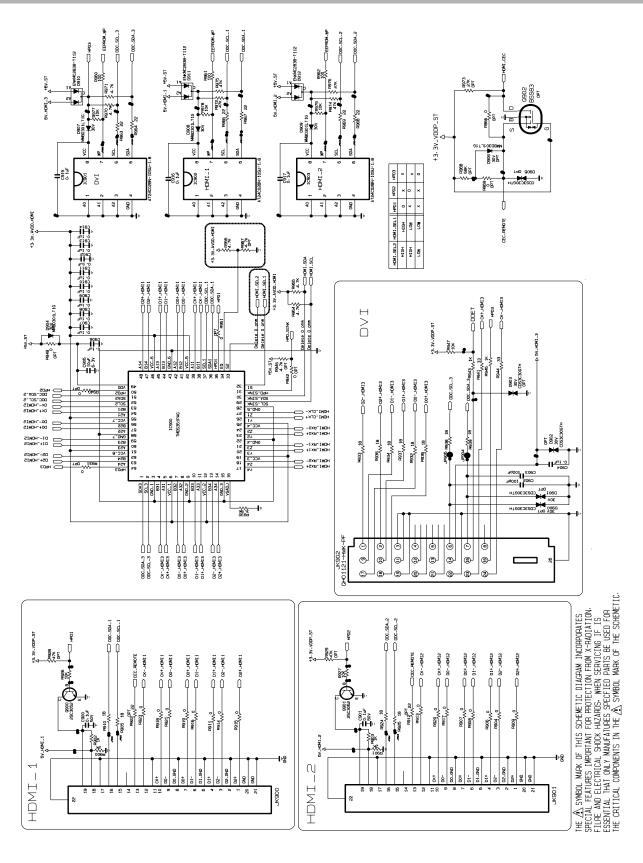


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ESSENTIAL THAT ON Y, MANAZAROS, SPECIED PORTISE EL USED FOR
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THE COTTAIN AND MAKEN THE SENCE FOR THE CONCLETT.

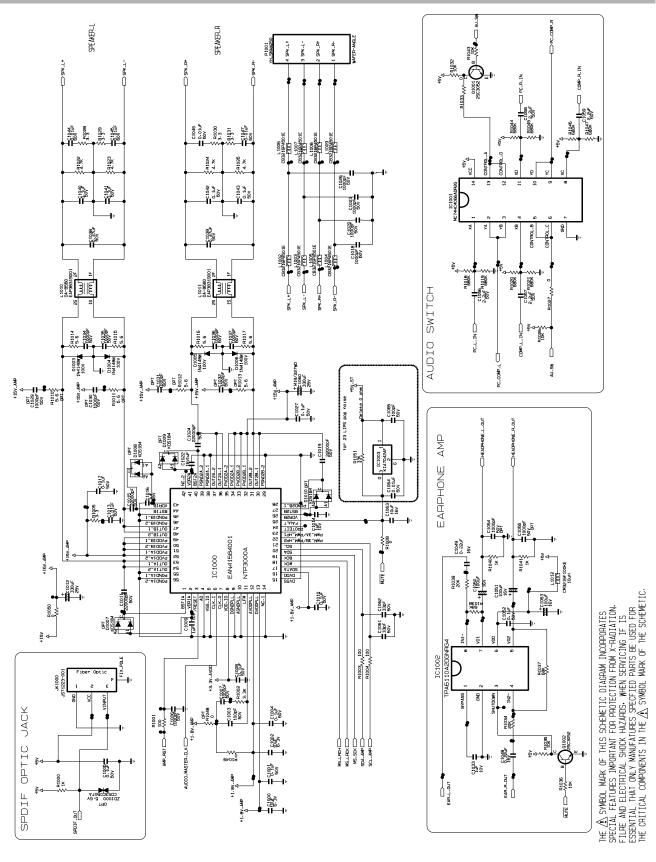
PCMCIA



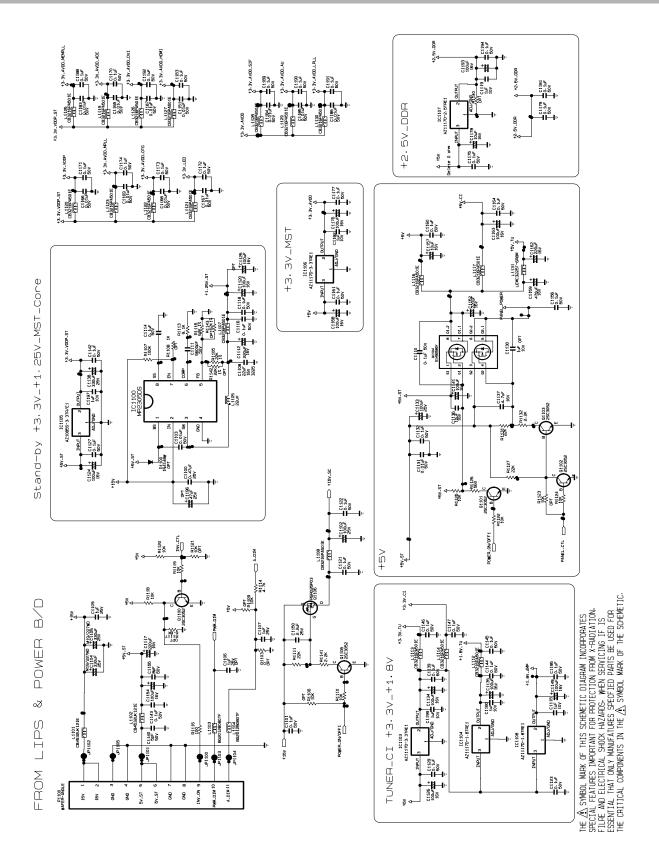
HDMI / DVI



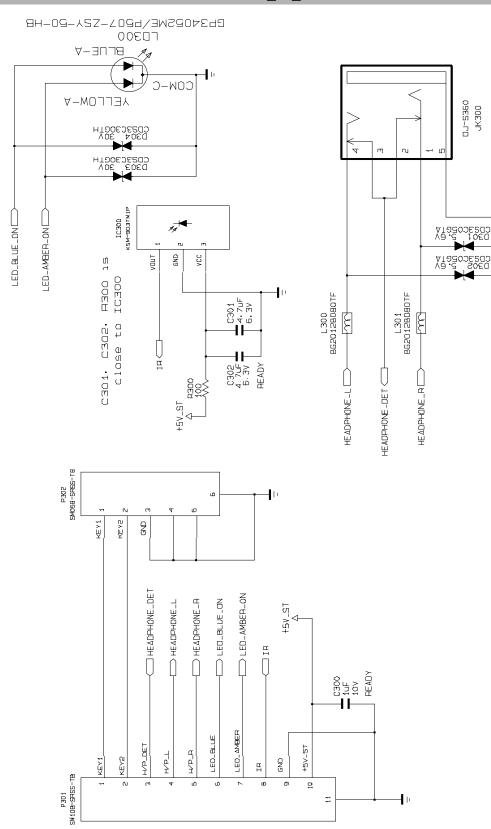
AMP



POWER



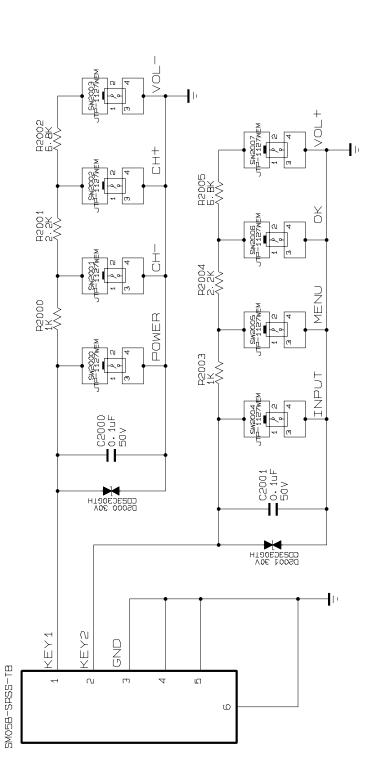
LED IR HP



THE \$\incorpopartes\$
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILE AND ELECTRICAL SHOCK HAZARDS. WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANAFATURES SPECFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE \$\incorpopartial SCHEMETIC.

CONTROL KEY

POWER	L H O	+ 10	-70/
۸ 0	0.75 V	1.62 V	2.48 V
FUGNI	⊃ Z Ш Σ	Y	+ 10 /
۸ 0	0.75 V	1.62 V	2.48 V



THE ASYMBDL WARK OF THIS SCHEMETIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS. WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFATURES SPECFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE ASYMBDL MARK OF THE SCHEMETIC.

P2000



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